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The in-plane elastic properties of hierarchical composite cellular materials: Synergy of hierarchy, material heterogeneity and cell topologies at different levels



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ARTICLE INFO

Article history: Received 28 January 2016 Revised 30 July 2016 Available online 8 September 2016

Keywords:
Composite
Cellular material
Winkler model
Linear elasticity
Hierarchy
Finite element method
Self-similarity

ABSTRACT

The hierarchical organization of many biological materials plays a key role in their exceptional mechanical properties. Existing studies investigate how hierarchy affects the mechanical behavior of cellular materials and the vast majority of them assume empty cells. In reality, in numerous natural systems the cells are filled with fluids, fibers or other bulk materials to better resist external stimuli. Inspired by the highly efficiency of nature, this paper investigates the effects of adding hierarchy into a composite cellular material. Initially, the analytical expressions for the effective elastic moduli derived in the case of self-similarity reveal the system isotropy as for the not filled configuration. Then, from parametric analysis emerges a strong influence of the microstructure on the overall properties. We discovered that adding hierarchical levels to a filled cellular material can lead to a higher material specific stiffness only if the filler is stiffer than a critical value. Thus for classical cellular materials hierarchy is detrimental for the specific stiffness. In spite of this, for composite cellular solids an optimal number of hierarchical levels naturally emerges. In addition, numerical homogenization validates the analytical approach. Finally, the example of a hierarchical composite cellular material having different levels with different cell topologies is also considered. The present analysis provides an insight into the role of structural hierarchy on the in-plane elastic properties of composite cellular materials, as well as some possible ways to improve low-weight cellular structures by mixing different materials and varying the cell topology.

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1. Introduction

It is well known that nature has developed a large number of ingenious solutions that served as a source of inspiration for scientists and engineers (Fratzl and Weinkamer, 2007; Gibson et al., 2010).

In the literature, many works discuss this aspect: among others, the pioneering textbook by Thompson (1992) or, more recently, by Mattheck and Kubler (1995), where the authors extract engineering principles from the structure of trees.

Nowadays, terms like *biomimetics* or *bioinspiration* (Sanchez et al., 2005; Vincent et al., 2006; Fratzl, 2007) are commonly used to describe the new approach in chemistry, material science and

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engineering. That is, researchers study biological systems to find some useful principles to create and/or improve new materials and simplify many of our day-to-day functions.

Indeed, lessons learned from nature solved a variety of technical challenges in material science (Jeronimidis and Atkins, 1995), architecture (Kemp, 2004), aerodynamics and mechanical engineering (Milwich et al., 2006). For example, most are familiar with the Velcro, inspired by the way plant burrs stuck to animal fur (Cohen, 2005; Jenkins, 2012), the high performance swimsuits, modeled on the structure of shark skin to reduce drag in water (Bixler and Bhushan, 2012) or the super adhesive fabrics that mimic the gecko foot configuration (Shah and Sitti, 2004).

Differently from the engineer, nature has a relatively limited number of structural elements to choose, polymers, composites of polymers and ceramic particles (Fratzl and Weinkamer, 2007). Materials that certainly are not associated with strength, toughness, stiffness or durability. However, even with these restrictions, nature developed a wide range of systems with distinctive functions

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and remarkable mechanical properties that often surpass those of their components by orders of magnitude (Gibson, 2012), as trees, skeletons, shells.

Even though it is still unknown how nature succeeded in doing this, some authors provided a number of possible strategies. Fratzl (2007), for instance, suggests the two paradigms of *growth* and *functional adaptation*, that lead to the complex hierarchical architecture of natural materials. In particular, one advantage of hierarchical structuring is the multi-functionality. That is to say, a specific property, such as fracture toughness, can be tuned at different levels, independently of others properties, and adapted to the local needs (Pan, 2014; Gao, 2010). In other words, the exceptional mechanical behavior of biological systems is due to the functional adaptation of the structure at all levels of hierarchy (Fratzl and Weinkamer, 2007).

In line with these theories, many studies and experimental observations on different natural materials, gecko foot, nacre shell, Armadillo armor, show that hierarchy is the nature's key of success (Chen and Pugno, 2013).

In a system, hierarchy is reflected by several characteristics (Pan, 2014). The first one, multiscality, is the coexistence of several structural levels with gradual transition in length scales ranging from nano to macro scale. The second, heterogeneity, is the presence of different properties at different levels. Also, a variety of designs are possible by changing type and configuration of the constituents (Barthelat and Mirkhalaf, 2013) and, generally, the overall properties rarely reflect those of the constituents. The final characteristics is anisotropy. As a consequence, many mathematical laws and material sciences' principles, that assume isotropy and homogeneity, must be carefully applied to hierarchical systems. General introductions on hierarchical biological materials include the recently published review articles (Fratzl and Weinkamer, 2007; Gibson, 2012; Chen and Pugno, 2013; Pan, 2014; Wegst et al., 2015).

Various authors have extensively studied structural hierarchy. Among them, Lakes (1993) analyzes the hierarchical configuration of some natural materials, as fibrous composites and cellular solids, and of the man-made Eiffel Tower. It emerges that some desirable properties, like stress attenuation, superplasticity and increased toughness, are due to hierarchy. Other authors, like Chen and Pugno (2012); Pugno and Chen (2011); Haghpanah et al. (2014); Ajdari et al. (2012); Fan et al. (2008); Taylor et al. (2011) develop numerical and theoretical models, force or energy based, to understand the role of hierarchy on the in-plane mechanical behavior of cellular solids. In particular, Chen and Pugno (2012) and Haghpanah et al. (2014) focus on the elastic buckling while Pugno and Chen (2011); Ajdari et al. (2012); Fan et al. (2008) obtain analytical expressions for the macroscopic elastic moduli. In addition, Bosia et al. (2012) considers different hierarchical architectures of fiber bundles and, through multiscale calculations, proposes an analytical method to evaluate how hierarchy can affect the structural strength. Specifically, the study shows that, in the case of different types of fibers, the increase in the number of hierarchical levels leads to an improvement in the material strength. In the context of hierarchical materials with a self-similar microstructure, namely when the geometry is similar from one scale to another, several attempts have been made to model their mechanical behavior. Oshmyan et al. (2001) presents a finite elementbased technique to evaluate the effective elastic moduli and scaling properties of two-dimensional materials containing self-similar multiscale voids/rigid inclusions whose distribution closely resemble the Serpinski-like carpet. The investigation suggests that increasing the levels of hierarchy provides an increase in the coefficient of anisotropy, leading to a mechanical behavior close to that of unidimensional materials. It also emerges that the scaling laws defining the transition between the properties belonging to different length of scale are power equations whose exponents are function of the inclusions/voids' dimension. A similar result is theoretically obtained in Dyskin (2005), that investigates self-similar media with different types of inhomogeneities and stress concentrators, such as pores, cracks, rigid inclusions. The proposed technique uses the concepts of the differential self-consistent method (Salganik, 1973) where it is assumed that equally-sized inhomogeneities does not interact directly. The interacting ones have different length of scale. The material is also represented as a sequence of homogenized continua of increasing scale, obtained in the average sense. An attempt to numerically solve boundary value problems for self-similar domains structured on a large number of scales is proposed in Soare and Picu (2007). The authors, in particular, present a finite element procedure that employs modified shape functions to capture the complexity of the geometry at no additional computational cost. An extension of the concepts of classical Fracture Mechanics to cracks propagating in a self-similar regime is discussed in Borodich (1999). The analysis, in particular, focuses on scaling laws of fracture energy in brittle and quasibrittle materials. It emerges that, independently of the material, the fracture energy is an exponential function with the exponent only related to the considered length of scale. Same considerations apply in the case of multiple cracks creating a self-similar pattern.

Inspired by the complex hierarchical organization of natural materials, the present paper focuses on the effects of adding hierarchy into a two-dimensional composite cellular material (Ongaro et al., 2016): namely, a cellular structure having the cells filled by a generic elastic material and a hierarchical architecture. In addition, the study investigates how hierarchy affect the macroscopic in-plane elastic moduli and whether it is possible to improve the specific stiffness by structural hierarchy, material mixing and varying cell topologies at different levels. Finally, as in Ongaro et al. (2016), the Euler-Bernoulli beam on Winkler foundation elements model the microstructure at all levels.

A brief overview is of order. Initially, Section 2 focuses on a composite cellular material with a honeycomb microstructure and n levels of hierarchy. The assumption that the length of scale of the sub-structure is fine enough to be negligible with respect to the super-structure (Lakes, 1993) leads to the elastic constants in the continuum description. Then, Sections 3 and 4 present the comparison between the analytical and numerical approach, as well as the results of the parametric analysis to investigate the influence of the geometrical and mechanical microstructure parameters on the macroscopic properties. In particular, the analysis reveals that adding hierarchical levels to a cellular material can provide a higher material specific stiffness only if the filler is stiffer than a critical value. An optimal number of hierarchical levels also emerges. Conversely, for hollow cellular materials hierarchy is detrimental for the specific stiffness. To the authors' best knowledge, this is the first time such results are reported.

2. The hierarchical composite cellular material: analytical model

2.1. Elastic constants

A hierarchical material contains structural elements which themselves have structure (Lakes, 1993). Also, the hierarchical order of the material, n, can be defined as the number of levels of scale with recognized structure (Lakes, 1993). This paper deals with the in-plane analysis of a hierarchical composite cellular material having n levels of hierarchy. That is to say, a material with n hierarchical levels, a honeycomb-like architecture and the cells filled at each level (Fig. 1). As in Ongaro et al. (2016), a sequence of Euler-Bernoulli beams on Winkler foundation forming a periodic array of hexagonal cells simulates the underlying configuration at all levels. In accordance with Lakes (1993), the length of scale of

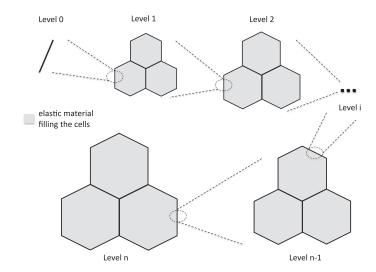


Fig. 1. The hierarchical composite cellular material.

the cell walls' structure, the $(n-1)^{th}$ level, is fine enough to be negligible with respect to the n^{th} level. That is to say, the size of the structure of each cell wall is much smaller than the cell wall itself. As a consequence, a continuum having the elastic moduli derived in Ongaro et al. (2016) approximates each cell arm.

First of all, let us focus on the first order hierarchical structure, n=1, of Fig. 1. As it can be seen, it has hierarchy at one length of scale, like the composite honeycomb of Ongaro et al. (2016) made by continuous cell walls, n=0. Accordingly, the effective Young's modulus and related Poisson's ratio in the \mathbf{e}_1 and \mathbf{e}_2 direction, $E_1^{(1)}$, $v_{12}^{(1)}$ and $E_2^{(1)}$, $v_{21}^{(1)}$ respectively, and shear modulus, $G_2^{(1)}$, are obtained by adopting the same approach of Ongaro et al. (2016). In particular, it emerges $E_1^{(1)} = E_2^{(1)} \equiv E_1^{(1)}$, $v_{12}^{(1)} = v_{21}^{(1)} \equiv v^{(1)}$ and

tation, $E^{(n-1)} \equiv E_1^{(n-1)} = E_2^{(n-1)}$ and $v^{(n-1)} \equiv v_{12}^{(n-1)} = v_{21}^{(n-1)}$ stand for the cell walls' Young's modulus, the first, and Poisson's ratio, the second, in the case of n levels of hierarchy.

Finally, it emerges that the above elastic constants satisfy the classical relation

$$G^{(i)} = \frac{E^{(i)}}{2(1+v^{(i)})}, \qquad i = 1, 2, \dots, n,$$
(4)

typical of the isotropic materials.

It should be noted that the composite microstructures analyzed in the present paper are represented by a sequence of elastic beams of unitary width. This assumption, in conjunction with

$$E^{(1)} = \frac{(13K_w^{(1)}(1 - (\nu^{(0)})^2) + 16\lambda^{(1)}E^{(0)})(51(1 + (\lambda^{(1)})^2)K_w^{(1)}(1 - (\nu^{(0)})^2) + 208(\lambda^{(1)})^3E^{(0)})}{4\sqrt{3}(1 - (\nu^{(0)})^2)(271(1 + (\lambda^{(1)})^2)K_w^{(1)}(1 - (\nu^{(0)})^2) + 208(\lambda^{(1)} + 3(\lambda^{(1)})^3)E^{(0)})},$$
(1)

$$G^{(1)} = \frac{51(1 + (\lambda^{(1)})^2)K_w^{(1)}(1 - (\nu^{(0)})^2) + 208(\lambda^{(1)})^3E^{(0)}}{208\sqrt{3}(1 + (\lambda^{(1)})^2)(1 - (\nu^{(0)})^2)},$$
 (2)

$$\nu^{(1)} = \frac{67(1 + (\lambda^{(1)})^2)K_w^{(1)}(1 - (\nu^{(0)})^2) - 208\lambda^{(1)}((\lambda^{(1)})^2 - 1)E^{(0)}}{271(1 + (\lambda^{(1)})^2)K_w^{(1)}(1 - (\nu^{(0)})^2) + 208\lambda^{(1)}(1 + 3(\lambda^{(1)})^2)E^{(0)}}$$
(3)

with $E^{(0)}=E_s$ and $\nu^{(0)}=\nu_s$, on order, the Young's modulus and Poisson's ratio of the cell walls material, $K_W^{(1)}$ the Winkler foundation constant. To simplify the notation, $\lambda^{(1)}=h^{(1)}/\ell^{(1)}$, where $h^{(1)}$ and $\ell^{(1)}$ are, in turn, the thickness and the length of the cell arms. Moreover, taking into account the previous assumptions, the relations in (1), (2), (3) correspond to the elastic moduli of the cell walls in the case of hierarchy at two lengths of scale. Thus, the analysis in Ongaro et al. (2016) still applies and substituting $E^{(1)}$, $\nu^{(1)}$ for $E^{(0)}$, $\nu^{(0)}$ and $\lambda^{(2)}=h^{(2)}/\ell^{(2)}$, $K_W^{(2)}$ for $\lambda^{(1)}$, $K_W^{(1)}$ in (1), (2), (3) provides the effective elastic constants $E_1^{(2)}=E_2^{(2)}\equiv E^{(2)}$, $\nu^{(2)}_{12}=\nu^{(2)}_{21}\equiv\nu^{(2)}$, $G^{(2)}$ of the second order hierarchical composite structure.

Analogous considerations lead to the elastic moduli of the n^{th} level structure in the continuum form. That is to say, the Young's modulus, $E^{(n)} \equiv E_1^{(n)} = E_2^{(n)}$, shear modulus, $G^{(n)}$, Poisson's ratio, $\nu^{(n)} \equiv \nu_{12}^{(n)} = \nu_{21}^{(n)}$, are obtained by replacing $E^{(0)}$, $\nu^{(0)}$ and $\lambda^{(1)}$, $K_w^{(1)}$ by $E^{(n-1)}$, $\nu^{(n-1)}$ and $\lambda^{(n)}$, $K_w^{(n)}$ in (1), (2), (3). With obvious no-

the Winkler foundation to model the filler, enable us to obtain a closed form expression for the effective elastic constants, via an analytically tractable problem. Nevertheless, as a first approximation, the results can be extended to the case in which the cell walls are plates by assuming a not unitary width of the beams. Alternatively, to correctly capture the mechanical behavior and to obtain more accurate results, the beam should be replaced by plates. This leads to a mathematically less tractable problem and a closed form expression for the effective constants and constitutive equations could not be derived.

2.2. The stiffness-to-density ratio

Let us consider the first order hierarchical composite cellular structure of Fig. 1. The cell walls, of density ρ_s , and the filling material, of density $\rho_f^{(1)}$, define every cell (Fig. 2). From the rule of mixtures, the density of such composite configuration, $\rho^{(1)}$, is

$$\rho^{(1)} = f^{(1)} \, \rho_f^{(1)} + (1 - f^{(1)}) \, \rho_s, \tag{5}$$

with $f^{(1)}=V_f^{(1)}/V_{tot}^{(1)}$ the porosity, $V_f^{(1)}$ and $V_{tot}^{(1)}$, respectively, the volume of the filling material and of the entire cell. Simple geometrical considerations provide

$$f^{(1)} = \frac{A_f^{(1)} b}{A_{tot}^{(1)} b} = \frac{\sqrt{3} - 2\lambda^{(1)}}{\sqrt{3}},\tag{6}$$

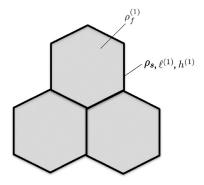


Fig. 2. Density of the first order hierarchical structure.

being $A_f^{(1)}$ and $A_{tot}^{(1)}$, in turn, the area of the filling material and of the entire cell, b the width and $\lambda^{(1)}$ the quantity previously defined. Replacing (6) into (5) leads to

$$\rho^{(1)} = a^{(1)}\rho_f^{(1)} + b^{(1)}\rho_s, \tag{7}$$

where

$$a^{(1)} = \frac{\sqrt{3} - 2\lambda^{(1)}}{\sqrt{3}}, \quad b^{(1)} = \frac{2\lambda^{(1)}}{\sqrt{3}}.$$
 (8)

Assuming that the size of the microstructure of each cell wall is negligible with respect to the cell wall itself, equation (7) can also be treated as the cell walls' density in the case of two levels of hierarchy. Consequently, substituting $\lambda^{(2)}$, $\rho_f^{(2)}$, $\rho^{(1)}$ for $\lambda^{(1)}$, $\rho_f^{(1)}$, ρ_s in (7), equation (8) gives the density of the hierarchical composite with two hierarchical levels.

Similarly, the density of the hierarchical composite cellular structure having n levels of hierarchy is:

$$\rho^{(n)} = a^{(n)} \rho_f^{(n)} + b^{(n)} \rho^{(n-1)}, \tag{9}$$

with

$$a^{(n)} = \frac{\sqrt{3} - 2\lambda^{(n)}}{\sqrt{3}}, \qquad b^{(n)} = \frac{2\lambda^{(n)}}{\sqrt{3}},$$
 (10)

 $\rho^{(n)}$ and $\rho^{(n-1)}$, respectively, the density of the filling material and of the cell walls at level n.

Accordingly, the stiffness-to-density ratio takes the form:

$$\frac{E^{(i)}}{\rho^{(i)}} = \frac{E^{(i)}}{a^{(i)}\rho_f^{(i)} + b^{(i)}\rho^{(i-1)}},\tag{11}$$

$$\frac{G^{(i)}}{\rho^{(i)}} = \frac{E^{(i)}}{a^{(i)}\rho_f^{(i)} + b^{(i)}\rho^{(i-1)}}, \qquad i = 1, 2, \dots, n,$$
(12)

being $E^{(i)}$ and $G^{(i)}$, in turn, the effective Young's modulus and shear modulus of the i^{th} level hierarchical structure defined in Section 2.1.

3. Discussion

3.1. Comparison between the analytical and numerical homogenization

Finite element simulations on a computational model of the microstructure evaluate the prediction ability of the proposed modeling strategy. The study involves a three-level hierarchical composite cellular material having a honeycomb microstructure at all levels and such that the self-similar condition (Chen and Pugno, 2012)

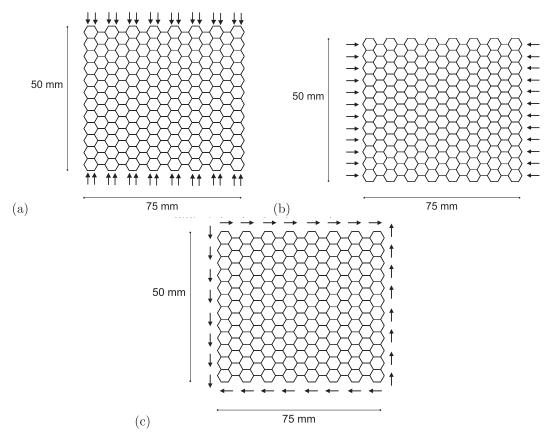


Fig. 3. Finite element implementation, the load conditions. (a) Uniaxial compression in the \mathbf{e}_1 direction, (b) Uniaxial compression in the \mathbf{e}_2 direction, (c) Pure shear.

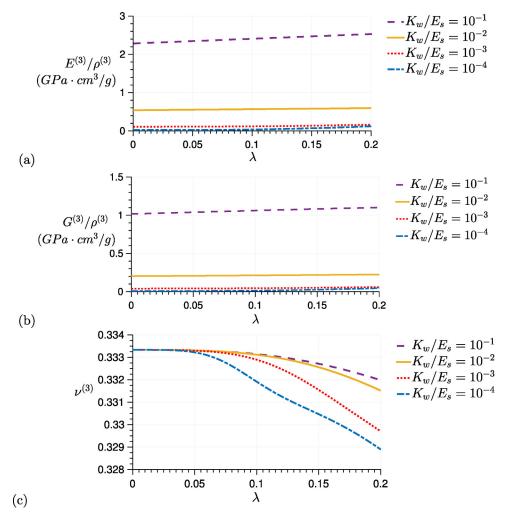


Fig. 4. The influence of λ in the three-level hierarchical composite cellular material. (a), (b) Stiffness-to-density ratio, (c) Poisson's ratio.

$$\lambda^{(i)} = \lambda, \qquad i = 1, 2, 3, \tag{13}$$

holds true. Specifically, a system with a self-similar property exhibits a statistically similar characteristic when examined both locally, at the level of individual entities, and globally, at the level of the whole system. In other words, the same general characteristic is independent of the scale at which the observation is made (Katz, 1999). In biology, examples of self-similarity include the sticky foot of the Gecko, the trabecular bone, muscles and tendons (Galvanetto and Ferri Aliabadi, 2010; Fratzl, 2008; Fratzl and Weinkamer, 2007; Buehler, 2008), composed by collagen fibers hierarchically arranged. Collagen, in particular, is a protein material with superior mechanical properties and provides itself an intriguing example of a hierarchical biological nano-material (Buehler, 2008).

In terms of the material analyzed here, as in Ongaro et al. (2016) the Euler-Bernoulli beam on Winkler foundation elements model the composite microstructure at all levels. The starting element of the hierarchical structure, the level (0) in Fig. 1, has Young's modulus $E_s=79$ GPa, Poisson's ratio $v_s=0.35$, density $\rho_s=2900$ kg/m³ (aluminum alloy) (Gibson et al., 2010).

The assumption that the density of the filling material, $\rho_f^{(i)}$, is the same at all levels provides, similarly to (13),

$$\rho_f^{(i)} = \rho_f = \alpha \, \rho_s, \qquad i = 1, 2, 3,$$
(14)

been α a positive constant depending on the material inside the cells. In particular, assuming that a honeycomb cellular material fills the cells, as commonly happens in nature (Gibson et al., 2010), leads to

$$K_w^{(i)} = K_w = \frac{4\sqrt{3}}{5} \alpha^3 E_s, \qquad i = 1, 2, 3.$$
 (15)

See Appendix A for further details.

As Fig. 3 shows, the numerical simulations involve a 75x50 mm rectangular domain discretized in an increasing number of hexagonal cells having gradually smaller length ℓ and thickness $h=0.1\ell$. Also, $K_{\rm w}=10^{-2}E_{\rm s}$. Finally, the load conditions considered are the uniaxial compression in the ${\bf e}_1$ and ${\bf e}_2$ direction, Fig. 3a and Fig. 3b respectively, and pure shear, Fig. 3c, simulated by forces acting at the unconstrained boundary nodes of the domain.

Table 1 illustrates the outcome of the analysis, in terms of the comparison between the theoretical and numerical values of the elastic moduli. It emerges that the analytical constants, derived from the expressions listed in Section 2.1, compare reasonably well with the numerical results, obtained by numerical homogenization (Ongaro et al., 2016). In particular, the numerical solutions fastly converge to the analytical ones by increasing the number of cells that discretize the domain.

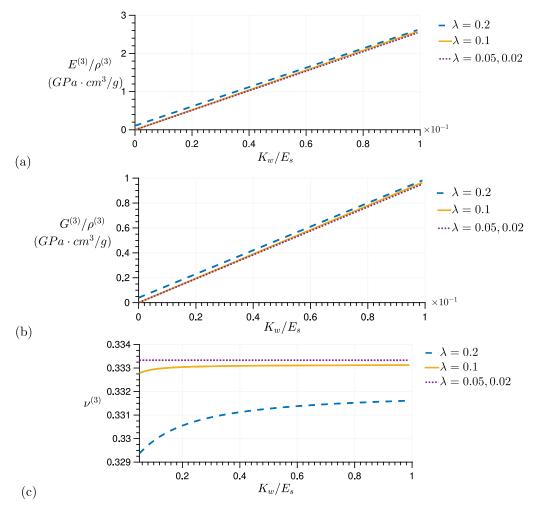


Fig. 5. The influence of K_w in the three-level hierarchical composite cellular material. (a), (b) Stiffness-to-density ratio, (c) Poisson's ratio.

Table 1Comparison between the analytical and numerical approach, elastic moduli.

No. cells	ℓ (mm)	E ⁽³⁾ (GPa)	$\nu^{(3)}$	G ⁽³⁾ (GPa)
10x7	5	3.40	0.30	0.30
50x35	1	3.08	0.31	0.30
100x70	0.5	2.97	0.31 0.32	0.41 0.54
200x140	0.25	2.97		
250x175	0.2	2.96	0.33	0.91
400x280	0.125	2.96	0.33	0.92
500x350	0.1	2.94	0.33	0.92
Analytical results		2.95	0.33	0.98

3.2. The influence of the microstructure parameters in the macroscopic properties

As can be noted from the relations (1)-(3), the elastic constants of the approximated i^{th} order hierarchical structure, $i=1,2,\ldots,n$, are obviously related to the microstructure parameters. That is to say, the Young's modulus, $E^{(i-1)}$, and the Poisson's ratio, $\nu^{(i-1)}$, of the cell walls material, the ratio $\lambda^{(i)}=h^{(i)}/\ell^{(i)}$ between the thickness and the length of the cell arms, the Winkler foundation constant, $K_W^{(i)}$. Figs. 4 and 5, based on a self-similar three-level hierarchical honeycomb as in Section 3.1, illustrate the influence of $\lambda^{(i)}$ and $K_W^{(i)}$ on the macroscopic elastic moduli.

When K_w is fixed, Figs. 4a, 4b show that the stiffness-to-density ratio, $E^{(3)}/\rho^{(3)}$ and $G^{(3)}/\rho^{(3)}$, increases with increasing λ , namely,

when the beam becomes thick. In particular, for $\lambda > 0.1$ the increase is larger. As a matter of fact, the slope of the curves corresponding to $\lambda > 0.1$ is bigger than that corresponding to $\lambda < 0.1$. Furthermore, as expected, for an high value of $K_W(10^{-1}\,E_s)$ the initial values of $E^{(3)}/\rho^{(3)}$ and $G^{(3)}/\rho^{(3)}$ are higher than that occurring for small values of $K_W(10^{-3}\,E_s, 10^{-4}\,E_s)$. That is to say, an increase in the stiffness of the material filling the cells leads to a stiffer hierarchical composite cellular material. In terms of the Poisson's ratio, Fig. 4c suggests that, for fixed K_W , an increase in λ provides a decrease in $\nu^{(3)}$, that is more significant for small values of $K_W(10^{-3}\,E_s, 10^{-4}\,E_s)$.

Regarding the influence of K_W in the overall properties, $E^{(3)}/\rho^{(3)}$, $G^{(3)}/\rho^{(3)}$ and $\nu^{(3)}$, Figs. 5a, 5b suggest that, for fixed λ , to an increase of K_W corresponds an high increase in the stiffness-to-density ratio. In particular, filling the cells with an elastic medium leads to an improvement in the specific stiffness, that is more evident in the case of thick beams. From Fig. 5c globally emerges that, for fixed λ , an increase in K_W yields an increase in $\nu^{(3)}$, especially for high values of λ (0.2, 0.1). Also, the initial increase is followed by an almost horizontal line once K_W reaches a specific value: $0.9 \times 10^{-1} E_S$, $0.4 \times 10^{-1} E_S$ respectively for λ =0.2 and λ =0.1.

As stated, the stiffness of the material within the cells strongly affects the macroscopic properties of the hierarchical composite cellular material. One question that arises is how much it is possible to improve the specific stiffness of a standard hierarchical cellular material (Chen and Pugno, 2012; Pugno and Chen, 2011) by filling its cells with a generic elastic medium. Table 2

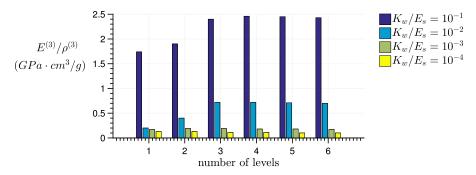


Fig. 6. Stiffness-to-density ratio vs levels of hierarchy, with $\lambda=0.1$.

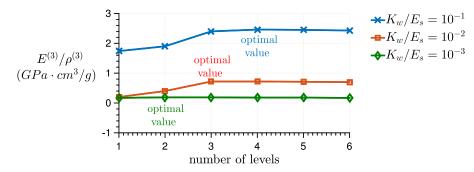


Fig. 7. Stiffness-to-density ratio vs levels of hierarchy, optimal values in the case of $\lambda = 0.1$.

Table 2Comparison between a three-level hierarchical composite cellular material and a standard hierarchical cellular material. Stiffness-to-density ratio.

	incur ceriui	ar materian beniness to densit	y racio.	
		$(E^{(3)}/\rho^{(3)})/(E^{(3)}/\rho^{(3)})_{k_w=0}$		
	$\lambda = 0.2$	$\lambda = 0.1$	$\lambda = 0.05$	$\lambda = 0.02$
$K_{\rm w} = 10^{-4} E_{\rm s}$	1.3	1.1	1.1	1.1
$K_{\rm w} = 10^{-3} E_{\rm s}$	1.8	1.6	1.6	1.5
$K_w = 10^{-2} E_s$	3.3	3.3	3.2	3.2
$K_w=10^{-1}E_s$	16.4	16.3	16.1	16
		$(G^{(3)}/\rho^{(3)})/(G^{(3)}/\rho^{(3)})_{k_w=0}$		
	$\lambda = 0.2$	$\lambda = 0.1$	$\lambda = 0.05$	$\lambda = 0.02$
$K_{\rm w}=10^{-4}E_{\rm s}$	1.4	1.1	1.1	1.1
$K_{\rm w}=10^{-3}E_{\rm s}$	1.8	1.8	1.7	1.6
$K_{\rm w}=10^{-2}E_{\rm s}$	3.8	3.6	3.6	3.4
$K_{\rm w}=10^{-1}E_{\rm s}$	19.7	19.3	19.3	19.1

presents the comparison between the stiffness-to-density ratio of a three-level standard hierarchical cellular material and of a three-level hierarchical composite cellular material. It emerges that the stiffness-to-density ratio of the filled-cells configuration, $E^{(3)}/\rho^{(3)}$ and $G^{(3)}/\rho^{(3)}$, is generally 1–3 times higher than that of the hollow one, $(E^{(3)}/\rho^{(3)})_{k_w=0}$ and $(G^{(3)}/\rho^{(3)})_{k_w=0}$. Obviously, increasing the stiffness of the filler, K_w , leads to an higher improvement.

Finally, differently from the standard hierarchical material (Chen and Pugno, 2012; Pugno and Chen, 2011; Bosia et al., 2012), Figs. 6 and 7 show that in the case of the filled-cells configuration an increase in the number of hierarchical levels provides an increase in the stiffness-to-density ratio. Nevertheless, to high values of K_W ($10^{-1}E_S$, $10^{-2}E_S$) corresponds an higher increase than the one that occurs for a small value of K_W ($10^{-3}E_S$). Conversely, for $K_W = 10^{-4}E_S$, increasing the hierarchical levels lead to a decrease in $E^{(3)}/\rho^{(3)}$, as in the case of hollow configurations (Fig. 6). Fig. 7 also reveals that the stiffness-to-density ratio has an optimal value at level 4 for $K_W = 10^{-1}E_S$, at level 3 for $K_W = 10^{-2}E_S$ and at level 2 for $K_W = 10^{-3}E_S$. It should be noted that in Figs. 6 and 7 it is assumed $\lambda = 0.1$. This does not affect the outcome of the analy-

Table 3 Hierarchical configurations considered.

	level 1	level 2	level 3
case 1 case 2 case 3	not filled cells filled cells filled cells	not filled cells not filled cells filled cells	not filled cells not filled cells not filled cells
case 4 case 5 case 6 case 7	filled cells not filled cells not filled cells not filled cells filled cells	not filled cells filled cells filled cells not filled cells	filled cells not filled cells filled cells filled cells

sis, being the effect of λ on the specific stiffness minimal (cfr. Figs. 4a, 4b).

This result, in accordance with Bosia et al. (2012), indicates that both hierarchy and material heterogeneity are necessary to obtain improved stiffness. Also, it could be of great interest in practical applications as a strategy to design a more stiff bioinspired material via structural hierarchy and material mixing.

3.3. Filled vs not-filled cells

To thoroughly analyze how the material within the cells can affect the macroscopic mechanical behavior, this section initially deals with a traditional three-level hierarchical cellular material having a hexagonal microstructure at all levels. As in Sections 3.1 and 3.2, the cell walls material has Young's modulus $E_s = 79$ GPa, Poisson's ratio $v_s = 0.35$ and density $\rho_s = 2900$ kg/m³ (aluminum alloy). Also, the self-similar conditions (13), (14), (15) still apply. Then, an elastic medium fills the cells of some levels and leaves empty the others, alternately. Specifically, the considered cases are listed in Table 3.

The outcome of the analysis reveals that the macroscopic mechanical properties of a hierarchical composite cellular material are affected not only by the geometrical and mechanical parameters of

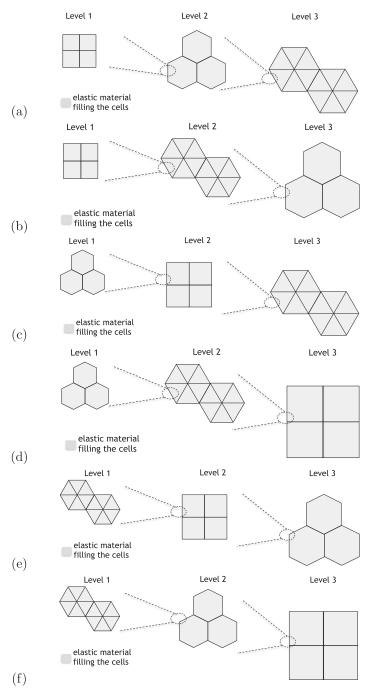


Fig. 8. Different levels with different cell topologies: (a) Case 1, (b) Case 2, (c) Case 3, (d) Case 4, (e) Case 5, (f) Case 6.

the microstructure, λ , E_s , ν_s , K_w , as emerged in Section 3.2, but also by having filled cells at one level rather than at another.

As an example, let us consider the hierarchical composite structures of cases 2, 5, 7 of Table 3, that have filled cells at only one level. Respectively, the first, the second and the third. As Table 4 suggests, the resulting stiffness-to-density ratio, $E_{casei}^{(3)}/\rho_{casei}^{(3)}$ and $G_{casei}^{(3)}/\rho_{casei}^{(3)}$ have different values in the three cases. In particular, the hierarchical structure of case 2 is the least stiff while the configuration of case 7 has the higher stiffness. Accordingly, as pointed out in Gao (2010), in terms of macroscopic properties, the smaller the level, the less important is the presence of the filling material.

Focus now on cases 3, 4, 6, that have filled cells at two levels, levels 1 and 2, levels 1 and 3, levels 2, 3, in turn. As emerges from Table 4, case 6 is the stiffest configuration, while the elastic moduli

of case 3 have the lowest values. As before, the macroscopic mechanical properties of a hierarchical composite structure are less affected by the presence of the filling material at small levels, as in case 3, rather than at larger levels, as in case 4 and 6.

As a conclusion, the present study reveals that the effective elastic constants of a hierarchical composite cellular material can be optimized by carefully choosing the microstructure's parameters at each level.

4. Different levels with different cell topologies

As emerged in Section 3.2, the microstructure parameters generally affect the macroscopic elastic constants of a hierarchical composite cellular material. In Section 3.3 it also emerged that having filled cells at one level rather than at another leads to

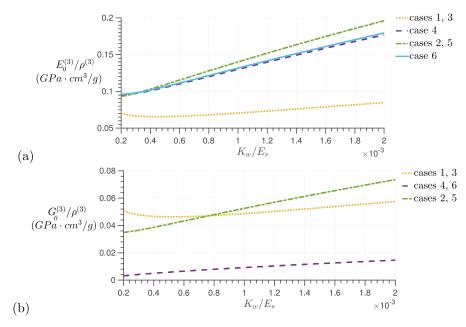


Fig. 9. The influence of K_W in the stiffness-to-density ratio associated with the axis $(\mathbf{e_1}, \mathbf{e_2})$, with $\lambda = 0.02$: (a) Young's modulus, (b) Shear modulus.

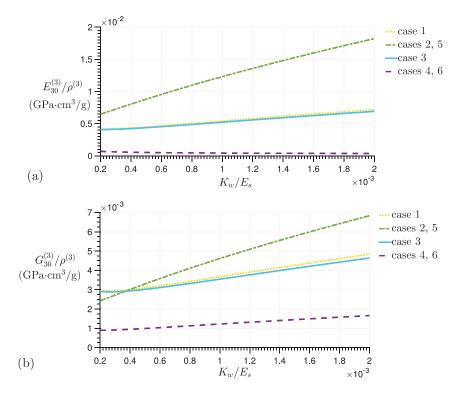


Fig. 10. The influence of K_w in the stiffness-to-density ratio associated with the axis rotated counterclockwise by 30° from (e_1 , e_2), with λ =0.02: (a) Young's modulus, (b) Shear modulus.

a hierarchical composite material with different elastic moduli. Namely, the mechanical properties of each level play an important role in the overall mechanical behavior. To further analyze such influence, this section treats a three-level hierarchical composite cellular material having different cell topologies at each level: the hexagonal, square and equilateral triangular, widely observed in natural and man-made cellular materials. In the considered configurations, listed in Table 5 and illustrated in Fig. 8, the cell walls are assumed isotropic linear elastic, with Young's modulus E_s =79 GPa,

Poisson's ratio ν_s =0.35, density ρ_s = 2900 kg/m³ (aluminum alloy). Again, a honeycomb cellular material fills the cells at all levels and the conditions in (13), (14), (15) still apply. For more details, see Appendix B and C.

First of all, it should be noted that the hierarchical configurations analyzed in this section are not isotropic as those in Section 3. Thus, to provide a more complete description, Figs. 9–12 illustrate the specific stiffness in different directions as a function of K_w . In particular, $(\cdot)_0^{(3)}$, $(\cdot)_{30}^{(3)}$, $(\cdot)_{45}^{(3)}$, $(\cdot)_{60}^{(3)}$ stand,

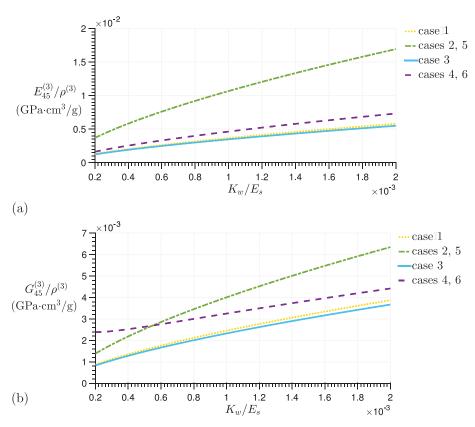


Fig. 11. The influence of K_w in the stiffness-to-density ratio associated with the axis rotated counterclockwise by 45° from (e_1, e_2) , with λ =0.02: (a) Young's modulus, (b) Shear modulus.

Table 4 Filled vs not-filled. Elastic moduli, with $K_w = 10^{-2} E_s$.

		$E_{case i}^{(3)} / E_{case 1}^{(3)}$		
	$\lambda = 0.2$	$\lambda = 0.1$	$\lambda = 0.05$	$\lambda = 0.02$
case 2	1.21	1.20	1.18	1.18
case 3	1.28	1.24	1.20	1.20
case 4	1.92	1.86	1.86	1.85
case 5	1.26	1.24	1.21	1.21
case 6	2.70	2.70	2.50	2.50
case 7	1.92	1.87	1.87	1.86
case 8	3.30	3.30	3.20	3.20
		$G_{casei}^{(3)}/G_{case1}^{(3)}$		
	$\lambda = 0.2$	$G_{case i}^{(3)}/G_{case 1}^{(3)}$ $\lambda = 0.1$	$\lambda = 0.05$	$\lambda = 0.02$
case 2	$\lambda = 0.2$ 1.25		$\lambda = 0.05$ 1.20	$\lambda = 0.02$ 1.20
case 2		$\lambda = 0.1$		
	1.25	$\lambda = 0.1$ 1.23	1.20	1.20
case 3	1.25 1.31	$\lambda = 0.1$ 1.23 1.28	1.20 1.23	1.20 1.22
case 3	1.25 1.31 2.10	$\lambda = 0.1$ 1.23 1.28 2.00	1.20 1.23 1.92	1.20 1.22 1.90
case 3 case 4 case 5	1.25 1.31 2.10 1.29	$\lambda = 0.1$ 1.23 1.28 2.00 1.27	1.20 1.23 1.92 1.24	1.20 1.22 1.90 1.24
case 3 case 4 case 5 case 6	1.25 1.31 2.10 1.29 3.10	$\lambda = 0.1$ 1.23 1.28 2.00 1.27 3.00	1.20 1.23 1.92 1.24 2.90	1.20 1.22 1.90 1.24 2.90

Table 5Hierarchical configurations with different cell topologies.

	level 1	level 2	level 3
case 1	square square	hexagonal triangular	triangular hexagonal
case 3	hexagonal	square	triangular
case 4 case 5	hexagonal triangular	triangular square	square hexagonal
case 6	triangular	hexagonal	square

respectively, for the elastic moduli associated with the axis rotated counterclockwise by 0° , 30° , 45° , 60° from $(\mathbf{e}_1, \mathbf{e}_2)$.

A common feature in the plots of Figs. 9–12 is the increase in the stiffness-to-density ratio for increasing K_w . Regarding Fig. 9a, it emerges that cases 1 and 3, having a triangular microstructure at level 3, are the least performant in terms of $E_0^{(3)}/\rho^{(3)}$. Conversely, the hexagonal and square microstructures at level 3, as in cases 2, 5 and 4, 6, respectively, provide high values of $E_0^{(3)}/\rho^{(3)}$. Accordingly, such configurations could be the best solution to obtain a hierarchical material with superior mechanical properties and minimum weight. Furthermore, in cases 1, 3, an increase in K_w leads to a small increase in $E_0^{(3)}/\rho^{(3)}$ while in cases 2, 5 and 4, 6 the increase is larger. Also, Fig. 9b shows that higher values of $G_0^{(3)}/\rho^{(3)}$ occur in cases 1, 3 and 2, 5 rather than in cases 4, 6. In addition, Fig. 9b reveals the existence of a value of K_w , $K_w^* = 0.76 \times 10^{-3} E_s$, such that

$$\left(\frac{G_0^{(3)}}{\rho^{(3)}}\right)_{\text{cases 1. 3}} > \left(\frac{G_0^{(3)}}{\rho^{(3)}}\right)_{\text{cases 2. 5}} \text{ for } K_W < K_W^*, \tag{16}$$

$$\left(\frac{G_0^{(3)}}{\rho^{(3)}}\right)_{\text{cases 1. 3}} < \left(\frac{G_0^{(3)}}{\rho^{(3)}}\right)_{\text{cases 2. 5}} \text{ for } K_w > K_w^*.$$
(17)

That is to say, small values of K_w , $K_w < K_w^*$, provide higher values of $G_0^{(3)}/\rho^{(3)}$ in cases 1, 3 rather than in cases 2, 5. In contrast, in terms of $G_0^{(3)}/\rho^{(3)}$, cases 2, 5 have superior stiffness than cases 1, 3 for high values of K_w , $K_w > K_w^*$.

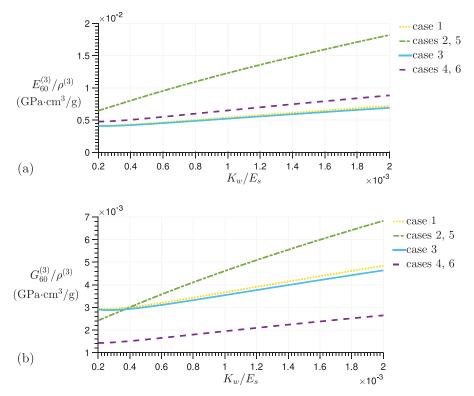


Fig. 12. The influence of K_w in the stiffness-to-density ratio associated with the axis rotated counterclockwise by 60° from (e_1, e_2) , with $\lambda = 0.02$: (a) Young's modulus, (b) Shear modulus.

As can be seen from Figs. 10-12 the specific stiffness associated with the axis rotated by 30°, 45°, 60° exhibits very low values if compared to the plots in Fig. 9. The reason is that the square microstructure has a superior stiffness in the e_1 and e_2 directions, unlike in the other ones where the values are very low. This is due to the alignment of the cell walls in the loading direction. However, neglecting this aspect, in the case of Fig. 10 the previous considerations still apply. That is to say, in terms of $E_{30}^{(3)}/\rho^{(3)}$ and $G_{30}^{(3)}/\rho^{(3)}$, cases 2, 5 and 4, 6 have, on order, the highest and the lowest values. Conversely, regarding Figs. 11-12, the hierarchical material having a triangular microstructure at level 3, namely the cases 1, 3, is the less stiff. Again, the hexagonal microstructure at level 3, cases 2, 5, makes the composite stiffer. Finally, focusing on Fig. 13, it emerges that the effect of K_W is minimal on the effective Poisson's ratio. As before, different values can be observed by considering different directions. In Figs. 13a, 13c, 13d, it should be noted that cases 4, 6, having a square microstructure at level 3, are not listed. The reason is that their Poisson's ratio vanishes (see Appendix B).

These findings could be useful to design/improve a new class of complex hierarchical materials with tailored parameters at each level. The plots in Figs. 9–12 could also assist the selection of the cell topology for a given problem.

5. Conclusions

This paper, inspired by the complex hierarchical organization of many natural systems, investigates the effects of adding hierarchy into a two-dimensional composite cellular material subjected to inplane loads; that is to say, a cellular material having filled cells. In particular, a sequence of Euler-Bernoulli beams on Winkler foundation models the microstructure at all levels.

Initially, the analysis deals with a composite cellular material having n levels of hierarchy, a honeycomb microstructure and

the cells filled at all levels. The assumption that the length of scale of the substructure is fine enough to be negligible with respect to the superstructure provides the macroscopic elastic constants. As expected, they are related to the geometrical and mechanical parameters of the microstructure at all levels. To investigate such influence, the example of a three-level structure is presented. It emerges that the macroscopic specific stiffness of the material is generally improved by increasing the stiffness of the filler. In particular, we discovered that adding hierarchical levels to a composite cellular material can lead to a higher specific stiffness only if the filling material is stiffer than a critical value. Thus for classical cellular materials hierarchy is detrimental for the specific stiffness. In spite of this, for filled cellular solids an optimal number of hierarchical level also emerges.

In addition, the analysis reveals that the elastic constant in the continuum description are affected not only by the aforementioned microstructure's parameters but also by having filled cells at one level rather than at another.

Then, the example of a three-level hierarchical orthotropic structure having different cell topologies, the hexagonal, square and equilateral triangular, is considered. From the investigation emerges that also the geometrical properties of the microstructure affect the effective elastic moduli of a hierarchical material. In particular, the hexagonal microstructure at level 3 is the best solution to obtain a material with superior stiffness and minimum weight.

Finally, finite element simulations verify the analytical approach.

In conclusion, this paper investigates the role of structural hierarchy, material heterogeneity and cell topology on the elastic constants of composite cellular materials. Some useful tools to create and/or improve complex hierarchical structures with tailored properties at each level are also included.

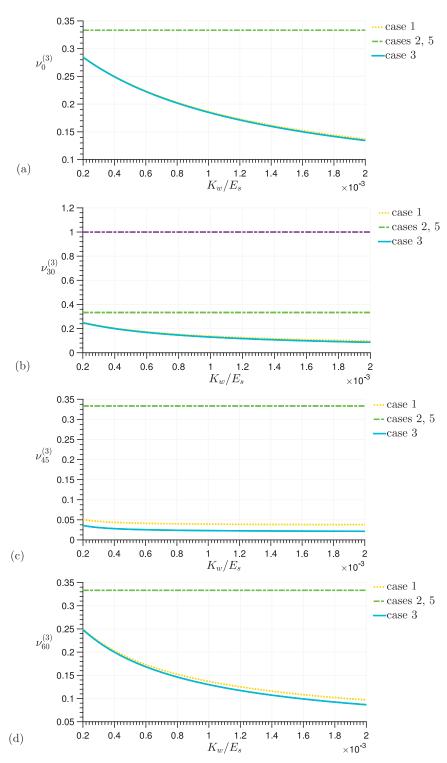


Fig. 13. The influence of K_w in the Poisson's ratio associated with (a) the axis (\mathbf{e}_1 , \mathbf{e}_2) and with the axis rotated counterclockwise from (\mathbf{e}_1 , \mathbf{e}_2) by (b) 30°, (c) 45°, (d) 60°, in the case of λ =0.02.

Acknowledgement

FO and EB are supported by the Queen Mary University of London Start-Up grant for new academics.

NMP is supported by the European Research Council (ERC StG Ideas 2011 BIHSNAM n. 279985, ERC PoC 2015 SILKENE nr. 693670), by the European Commission under the Graphene Flagship (WP14 Polymer Nanocomposites, n. 696656).

Supplementary material

Supplementary material associated with this article can be found, in the online version, at 10.1016/j.mechmat.2016.08.013

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The in-plane elastic properties of hierarchical composite cellular materials: synergy of hierarchy, material heterogeneity and cell topology at different levels - Appendices

Appendix A. Relation between the Young's modulus of the filling material and the corresponding Winkler foundation constant

As stated in Section 2, the Euler-Bernoulli beam on Winkler foundation model simulates the composite hexagonal microstructure at all levels. Specifically, a sequence of closely spaced independent linear-elastic springs approximates the cells filling material. Note that representing the material within the cells by a Winkler foundation is a simplification to obtain a more mathematically tractable problem. However, notwithstanding the limitations introduced, the analysis in [1] reveals the validity of the modeling approach based on the Winkler model. A suitable relation between the Young's modulus of the filling material, $E_f^{(i)}$ and the Winkler foundation constant, $k_w^{(i)}$, is also provided [1]:

$$E_f^{(i)} = \frac{5\sqrt{3}}{8} K_w^{(i)}, \qquad i = 1, 2, 3,$$
 (A.1)

been $K_w^{(i)} = k_w^{(i)} \, \ell^{(i)}$ and $\ell^{(i)}$ the length of the cell walls.

Assuming that the material inside the cells is a honeycomb made of an aluminum alloy as the whole hierarchical composite cellular structure analyzed in the present paper, leads to [2]

$$\frac{\rho_f^{(i)}}{\rho_s} = \frac{2}{\sqrt{3}} \lambda_f^{(i)}, \qquad i = 1, 2, 3$$
(A.2)

$$\frac{E_f^{(i)}}{E_s} = \frac{4}{\sqrt{3}} \left(\lambda_f^{(i)}\right)^3, \qquad i = 1, 2, 3$$
(A.3)

with $\rho_f^{(i)}$, $E_f^{(i)}$ and ρ_s , E_s , respectively, the density and the Young's modulus of the honeycomb and of the constituent material. Also, $\lambda_f^{(i)}$ is the ratio between the thickness and the length of the cell arms. From (A.2)

$$\lambda_f^{(i)} = \frac{\sqrt{3}}{2} \left(\frac{\rho_f^{(i)}}{\rho_s} \right), \qquad i = 1, 2, 3.$$
 (A.4)

Substituting (A.4) into (A.3) gives, in view of (A.1),

$$K_w^{(i)} = \frac{4\sqrt{3}}{5} E_s \left(\frac{\rho_f^{(i)}}{\rho_s}\right)^3, \qquad i = 1, 2, 3.$$
 (A.5)

Finally, from the self-similar condition

$$\rho_f^{(i)} = \rho_f = \alpha \, \rho_s \qquad i = 1, 2, 3$$
(A.6)

and the assumption

$$\lambda_f^{(i)} = \lambda_f, \qquad i = 1, 2, 3, \tag{A.7}$$

follows

$$K_w^{(i)} = K_w = \frac{4\sqrt{3}}{5}\alpha^3 E_s, \qquad i = 1, 2, 3.$$
 (A.8)

In particular, assuming $\alpha = 0.4, 0.2, 0.1, 0.05$, (A.8) provides, on order, $K_w = 10^{-1} E_s$, $10^{-2} E_s$, $10^{-3} E_s$, $10^{-4} E_s$.

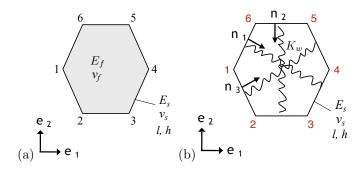


Figure A.1: Equivalence between the elastic moduli of the filling material and corresponding spring. (a) Filling material as a classical continuum, (b) Filling material as a Winkler foundation.

Appendix B. A continuum model for composite cellular material with square microstructure

Appendix B.1. Elastic energy

As Figure (B.2a) shows, a sequence of elastic beams of length ℓ forming a periodic array of square cells reproduces a cellular composite material with a square microstructure. Also, an elastic foundation represents the elastic material filling the cells. In particular, the Winkler foundation model simulates each beam, as in [1]. The unit cell of the periodic array (Fig. (B.2b)) is composed by the central node (0) and the four external nodes (1), (2), (3), (4), linked by the elastic beams (0)-(1), (0)-(2), (0)-(3), (0)-(4), represented by the vectors

$$\mathbf{b}_1 = (\ell, 0), \quad \mathbf{b}_2 = (0, \ell), \quad \mathbf{b}_3 = -\mathbf{b}_1, \quad \mathbf{b}_4 = -\mathbf{b}_2.$$
 (B.1)

Finally, the area of the unit cell is $A_0 = \ell^2$.

The analysis of the representative cell of the microstructure provides, firstly, the strain energy density of the discrete structure. Its continuum approximation is the consequence of particular assumptions.

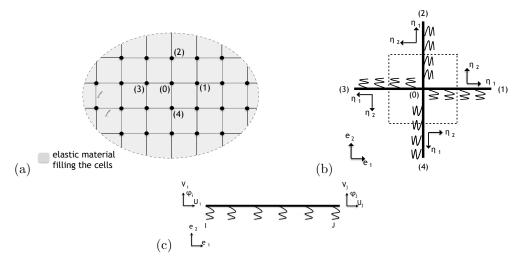


Figure B.2: (a) The square microstructure, (b) The unit cell, (c) The beam on Winkler elastic foundation.

First of all, the elastic energy of each beam

$$w^e = \frac{1}{2} (\mathbf{u}^e)^T \cdot \mathbf{k}_b^e \mathbf{u}^e + \frac{1}{2} \left(\frac{1}{2} (\mathbf{\Delta} \, \mathbf{u}^{e,a})^T \cdot \mathbf{k}_{wf}^e \mathbf{\Delta} \, \mathbf{u}^{e,a} \right) + \frac{1}{2} \left(\frac{1}{2} (\mathbf{\Delta} \, \mathbf{u}^{e,b})^T \cdot \mathbf{k}_{wf}^e \mathbf{\Delta} \, \mathbf{u}^{e,b} \right), \tag{B.2}$$

derives by superposition principle due to the assumption of linear elastic beam. In particular, $\mathbf{u}^e = \left[\mathbf{u}_i, \mathbf{u}_j\right]^T = \left[u_i, v_i, \varphi_i, u_j, v_j, \varphi_j\right]^T$ is the generalized vector of nodal displacement expressed in the local reference and

$$\mathbf{\Delta} \mathbf{u}^{e,a} = \left[\mathbf{\Delta} \mathbf{u}_i^a, \mathbf{\Delta} \mathbf{u}_j^a \right]^T = \left[\Delta u_i^a, \Delta v_i^a, \Delta \varphi_i^a, \Delta u_j^a, \Delta v_j^a, \Delta \varphi_j^a \right]^T, \tag{B.3}$$

$$\mathbf{\Delta} \mathbf{u}^{e,b} = \left[\mathbf{\Delta} \mathbf{u}_i^b, \mathbf{\Delta} \mathbf{u}_j^b \right]^T = \left[\Delta u_i^b, \Delta v_i^b, \Delta \varphi_i^b, \Delta u_j^b, \Delta v_j^b, \Delta \varphi_j^b \right]^T$$
(B.4)

is the elongation of the springs a, the first, and of the springs b, the second (Fig. (B.3)). Note that the factor 1/2 in the second and third term of (B.2), is due to the fact that the springs are shared by two opposite beams and contribute only half of its strain energy to the unit cell. See Appendix D for further details.

The terms \mathbf{k}_b^e and \mathbf{k}_{wf}^e in (B.2) are, respectively, the stiffness matrix of the classical elastic beam and of the Winkler foundation [3], denoted by lowercase letters since they are expressed in the local reference (see [1] for a detailed description). Their components are

$$\mathbf{k}_{b}^{e} = \begin{bmatrix} C_{\ell}/\ell & 0 & 0 & -C_{\ell}/\ell & 0 & 0\\ 0 & 12D_{\ell}/\ell^{3} & 6D_{\ell}/\ell^{2} & 0 & -12D_{\ell}/\ell^{3} & 6D_{\ell}/\ell^{2}\\ 0 & 6D_{\ell}/\ell^{2} & 4D_{\ell}/\ell & 0 & -6D_{\ell}/\ell^{2} & 2D_{\ell}/\ell\\ -C_{\ell}/\ell & 0 & 0 & C_{\ell}/\ell & 0 & 0\\ 0 & -12D_{\ell}/\ell^{3} & -6D_{\ell}/\ell^{2} & 0 & 12D_{\ell}/\ell^{3} & -6D_{\ell}/\ell^{2}\\ 0 & 6D_{\ell}/\ell^{2} & 2D_{\ell}/\ell & 0 & -6D_{\ell}/\ell^{2} & 4D_{\ell}/\ell \end{bmatrix}$$
(B.5)

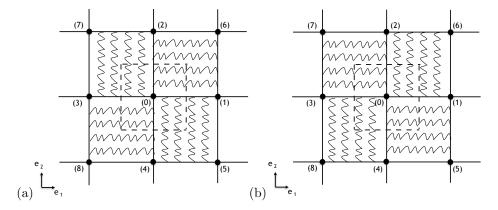


Figure B.3: Square microstructure: (a) Springs a, (b) Springs b.

and

$$\mathbf{k}_{wf}^{e} = \begin{bmatrix} 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 3 K_{w}/35 & 11 K_{w} \ell/210 & 0 & 9 K_{w}/70 & -13 K_{w} \ell/420 \\ 0 & 11 K_{w} \ell/210 & K_{w} \ell^{2}/105 & 0 & 13 K_{w} \ell/420 & -K_{w} \ell^{2}/140 \\ 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 9 K_{w}/70 & 13 K_{w} \ell/420 & 0 & 13 K_{w}/35 & -11 K_{w} \ell/210 \\ 0 & -3 K_{w} \ell/420 & -K_{w} \ell^{2}/140 & 0 & -11 K_{w} \ell/210 & K_{w} \ell^{2}/105 \end{bmatrix}, \quad (B.6)$$

with $K_w = k_w \ell$, k_w the Winkler foundation constant per unit width, $C_\ell = \frac{E_s h}{1 - \nu_s^2}$ and $D_\ell = \frac{E_s h^3}{12(1 - \nu_s^2)}$, respectively, the tensile and bending stiffness (per unit width) of the beams, h the thickness of the arms, E_s and ν_s the Young's modulus and the Poisson's ratio of the cell walls material.

As it can be seen, the elastic energy is the sum of three terms. The first one,

$$\frac{1}{2}(\mathbf{u}^e)^T \cdot \mathbf{k}_b^e \mathbf{u}^e, \tag{B.7}$$

corresponding to the classical elastic beam, while the second and the third,

$$\frac{1}{2} \left(\frac{1}{2} (\boldsymbol{\Delta} \mathbf{u}^{e,a})^T \cdot \mathbf{k}_{wf}^e \boldsymbol{\Delta} \mathbf{u}^{e,a} \right), \qquad \frac{1}{2} \left(\frac{1}{2} (\boldsymbol{\Delta} \mathbf{u}^{e,b})^T \cdot \mathbf{k}_{wf}^e \boldsymbol{\Delta} \mathbf{u}^{e,b} \right), \tag{B.8}$$

related to the Winkler foundation and, in particular, to the elongation of the springs a, the first, and of the springs b, the second (Fig. (B.3)).

The elastic energy of the unit cell, W, derives from that of the four beams it consists of. In particular, expressing (B.2) in the global reference and summing the elastic energies of the four beams, leads to

$$W = \frac{W^1 + W^2 + W^3 + W^4}{2}. (B.9)$$

The presence of the factor 2 in (B.9) is related to the fact that each beam is shared by two adjacent cells. So, each member contributes only half of its strain energy to the representative cell.

The assumption that in the limit $\ell \to 0$ there exist the continuous displacement and microrotation fields $\hat{\mathbf{u}}(\cdot)$ and $\hat{\varphi}(\cdot)$, and that the discrete variables previously introduced to represent the degrees of freedom (displacements and rotations) of the external nodes of the unit cell can be expressed by [4]:

$$\mathbf{u}_{j} = \hat{\mathbf{u}}_{0} + \nabla \hat{\mathbf{u}} \, \mathbf{b}_{j} + \frac{1}{2} \nabla^{2} \hat{\mathbf{u}} \, \mathbf{b}_{j}^{2}, \qquad \varphi_{j} = \hat{\varphi}_{0} + \nabla \hat{\varphi} \, \mathbf{b}_{j} + \frac{1}{2} \nabla^{2} \hat{\varphi} \, \mathbf{b}_{j}^{2}, \qquad j = 1, 2, 3, 4, \text{ (B.10)}$$

provides the continuum description of the discrete structure. In (B.10), \mathbf{b}_j are the vectors formerly defined, $\hat{\mathbf{u}}_0$ and $\hat{\varphi}_0$ are the values of $\hat{\mathbf{u}}(\cdot)$ and $\hat{\varphi}(\cdot)$ at the central point of the cell in the continuum description. The substitution of (B.10) into (B.9) gives the strain energy of the unit cell as a function of the fields $\hat{\mathbf{u}}(\cdot)$ and $\hat{\varphi}(\cdot)$. Finally, dividing the expression that turns out by the area of the unit cell, A_0 , leads to the strain energy density in the continuum approximation

$$w = \frac{C_{\ell}\ell^{2} \left(\varepsilon_{11}^{2} + \varepsilon_{22}^{2}\right) + 24D_{\ell} \left(\varepsilon_{12}^{2} + \left(\omega - \hat{\varphi}\right)^{2}\right) - 2D_{\ell}\ell^{2} \left(\hat{\varphi}_{,1}^{2} + \hat{\varphi}_{,2}^{2}\right) - 12D_{\ell}\ell \varepsilon_{12}\hat{\varphi}_{,2}}{2\ell^{3}} + \frac{K_{w} \left(210 \left(\varepsilon_{11}^{2} + \varepsilon_{22}^{2}\right) + \ell^{2} \left(\hat{\varphi}_{,1}^{2} + \hat{\varphi}_{,2}^{2}\right)\right)}{420},$$
(B.11)

been $\varepsilon_{\alpha\beta} = \frac{1}{2} \left(\hat{u}_{\alpha,\beta} + \hat{u}_{\beta,\alpha} \right)$ the infinitesimal strains, $\omega = \frac{1}{2} \left(\hat{u}_{1,2} - \hat{u}_{2,1} \right)$ the infinitesimal rotation, $\hat{\varphi}_{,\alpha}$ the microrotation gradients. Note that in (B.11) only the first order derivatives are retained, except for the terms of the form $\hat{\varphi}\,\hat{\varphi}_{,\alpha\alpha}$ that can be integrated by parts and result in first order derivative terms. Retaining this terms, in particular, is important to maintain joint equilibrium, as pointed out in [4], [5], [6].

important to maintain joint equilibrium, as pointed out in [4], [5], [6]. Moreover, after rewriting (B.11) in terms of $c \equiv C_\ell/\ell = \frac{E_s (h/\ell)}{1-\nu_s^2}$ and $d \equiv D_\ell/\ell^3 = \frac{E_s (h/\ell)^3}{12(1-\nu_s^2)}$, it emerges that in the resulting energy the coefficients scale with different order in ℓ , as in [7], [1]. Specifically, the microrotation gradients scale with first order in ℓ , while the others coefficients are independent of ℓ . Accordingly, in the limit $\ell \to 0$ the contribution of the microrotation gradients is missing and, as in [1], the equivalent continuum is non-polar. Consequently, the strain energy density in the continuum description is

$$w = \frac{c(\varepsilon_{11}^2 + \varepsilon_{22}^2) + 24d(\varepsilon_{12}^2 + (\omega - \hat{\varphi})^2)}{2\ell^3} + \frac{K_w(210(\varepsilon_{11}^2 + \varepsilon_{22}^2))}{420}.$$
 (B.12)

Appendix B.2. Constitutive equations

The constitutive equations

$$\sigma = \frac{1}{A_0} \frac{\partial W}{\partial \nabla \hat{\mathbf{u}}},\tag{B.13}$$

with σ the Cauchy-type stress tensor, follows from (B.12).

In particular, it emerges that σ is a non-symmetric tensor and its components are

$$\sigma_{11} = \sigma_{11}^{sym} = \left(\frac{C_{\ell}}{\ell} + K_{w}\right) \varepsilon_{11},$$

$$\sigma_{22} = \sigma_{22}^{sym} = \left(\frac{C_{\ell}}{\ell} + K_{w}\right) \varepsilon_{22},$$

$$\sigma_{12}^{sym} = \sigma_{21}^{sym} = \frac{12D_{\ell}}{\ell^{3}} \varepsilon_{12},$$

$$\sigma_{12}^{skw} = -\sigma_{21}^{skw} = \frac{12D_{\ell}}{\ell^{3}} \left(\omega - \hat{\varphi}\right),$$

$$\sigma_{12} = \sigma_{12}^{sym} + \sigma_{12}^{skw}, \quad \sigma_{21} = \sigma_{21}^{sym} + \sigma_{21}^{skw},$$
(B.14)

with $\sigma_{\gamma\delta}^{sym}$ and $\sigma_{\gamma\delta}^{skw}$, in turn, the symmetric and skew-symmetric parts of σ . See [1] for further details.

Appendix B.3. Elastic constants

Simple mathematical manipulations lead to the elastic constants in the continuum approximation. Specifically, the stress state $\sigma_{11} \neq 0$, $\sigma_{22} = \sigma_{12} = \sigma_{21} = 0$ provide, in view of (B.14) and Hooke's law $\sigma_{11}^{sym} = E_1^* \, \varepsilon_{11}$, the Young's modulus in the $\mathbf{e_1}$ direction:

$$E_1^* = \frac{\sigma_{11}}{\varepsilon_{11}} = \frac{E_s \lambda}{(1 - \nu_s^2)} + K_w, \tag{B.15}$$

with E_s and ν_s , respectively, the Young's modulus and the Poisson's ratio of the cell walls material, $\lambda = h/\ell$ the ratio between the thickness and the length of the beams. The related Poisson's ratio $\nu_{12}^* = -\varepsilon_{22}/\varepsilon_{11}$ is

$$\nu_{12}^* = 0.$$
 (B.16)

Similarly, the stress state defined as $\sigma_{22} \neq 0$, $\sigma_{11} = \sigma_{12} = \sigma_{21} = 0$ gives the Young's modulus in the $\mathbf{e_2}$ direction:

$$E_2^* = \frac{\sigma_{22}}{\varepsilon_{22}} = \frac{E_s \lambda}{(1 - \nu_s^2)} + K_w, \tag{B.17}$$

and the related Poisson's ratio $\nu_{21}^* = -\varepsilon_{11}/\varepsilon_{22} = 0$. As it can be seen, it emerges that $E_1^* = E_2^* \equiv E^*$ and $\nu_{12}^* = \nu_{21}^* \equiv \nu^*$, with E^* and ν^* stands for the Young's modulus, the first, and the Poisson's ratio, the second, of the approximated continuum.

The tangential elastic modulus, $G^* = \sigma_{12}^{sym}/2 \,\varepsilon_{12}$, it is easily obtained by considering the stress state $\sigma_{12}^{sym} \neq 0$, $\sigma_{11} = \sigma_{22} = 0$:

$$G^* = \frac{\sigma_{12}^{sym}}{2\,\varepsilon_{12}} = \frac{E_s\,\lambda^3}{2\,(1-\nu_s^2)}.\tag{B.18}$$

It should be noted that the elastic moduli derived do not satisfy the classical relation for isotropic materials, $G^* = \frac{E^*}{2(1+\nu^*)}$. The effective elastic constants are equal only in the $\mathbf{e_1}$ and $\mathbf{e_2}$ direction [2], [8].

Analogous calculations, in conjunction with the classic transformation equations for stress and strain, provide the effective elastic moduli associated with different axis. In particular, denoting with E_{θ}^* , ν_{θ}^* , G_{θ}^* , respectively, the Young's modulus, Poisson's ratio and shear modulus associated with the axis rotated counterclockwise through an angle of θ from $(\mathbf{e_1}, \mathbf{e_2})$, it emerges:

$$E_{\theta}^{*} = \frac{\lambda^{3} E_{s} (K_{w} (1 - \nu_{s}^{2}) + \lambda E_{s})}{(1 - \nu_{s}^{2}) (c^{4} \lambda^{3} E_{s} + \lambda^{3} s^{4} E_{s} + 2c^{2} s^{2} (K_{w} (1 - \nu_{s}^{2}) + \lambda E_{s}))},$$
(B.19)

$$\nu_{\theta}^* = \frac{2c^2s^2(K_w(1-\nu_s^2) + \lambda E_s - \lambda^3 E_s)}{c^4\lambda^3 E_s + \lambda^3 s^4 E_s + 2c^2s^2(K_w(1-\nu_s^2) + \lambda E_s)},$$
(B.20)

$$G_{\theta}^{*} = \frac{\lambda^{3} E_{s} (K_{w} (1 - \nu_{s}^{2}) + \lambda E_{s})}{4 (1 - \nu_{s}^{2}) ((c^{2} - s^{2})^{2} K_{w} (1 - \nu_{s}^{2}) + \lambda (c^{4} + 2c^{2}(-1 + 2\lambda^{2})s^{2} + s^{4}) E_{s})}.$$
 (B.21)

To simplify the notation, c and s stand, respectively, for $\cos \theta$ and $\sin \theta$.

Appendix B.4. Comparison between the analytical and numerical approach

Writing the constitutive equations derived in Section B.2 in a compact way, provide

$$\begin{bmatrix} \sigma_{11}^{sym} \\ \sigma_{22}^{sym} \\ \sigma_{12}^{sym} \end{bmatrix} = \begin{bmatrix} C_{11} & C_{12} & C_{13} \\ C_{21} & C_{22} & C_{23} \\ C_{31} & C_{32} & C_{33} \end{bmatrix} \begin{bmatrix} \varepsilon_{11} \\ \varepsilon_{22} \\ \varepsilon_{12} \end{bmatrix},$$
(B.22)

been

$$C_{11} = C_{22} = \frac{C_{\ell}}{\ell} + K_w = \frac{E_s \lambda}{(1 - \nu_s^2)} + K_w,$$

$$C_{33} = \frac{12D_{\ell}}{\ell^3} = \frac{E_s \lambda^3}{(1 - \nu_s^2)},$$

$$C_{12} = C_{21} = C_{13} = C_{23} = C_{31} = C_{32} = 0.$$
 (B.23)

In terms of stress,

$$\begin{bmatrix} \varepsilon_{11} \\ \varepsilon_{22} \\ \varepsilon_{12} \end{bmatrix} = \begin{bmatrix} C_{11}^* & C_{12}^* & C_{13}^* \\ C_{21}^* & C_{22}^* & C_{23}^* \\ C_{31}^* & C_{32}^* & C_{33}^* \end{bmatrix} \begin{bmatrix} \sigma_{11}^{sym} \\ \sigma_{22}^{sym} \\ \sigma_{22}^{sym} \\ \sigma_{12}^{sym} \end{bmatrix}$$
(B.24)

where

$$C_{11}^* = C_{22}^* = \frac{C_{22} C_{33}}{C_{22}^2 C_{33} - C_{12}^2 C_{33}} = \frac{(1 - \nu_s^2)}{K_w (1 - \nu_s^2) + E_s \lambda},$$

$$C_{33}^* = \frac{C_{22}^2 - C_{12}^2}{C_{22}^2 C_{33} - C_{12}^2 C_{33}} = \frac{(1 - \nu_s^2)}{E_s \lambda^3},$$

$$C_{12}^* = C_{21}^* = C_{13}^* = C_{23}^* = C_{31}^* = C_{32}^* = 0.$$
 (B.25)

Finite element simulations on a computational model of the microstructure evaluate the accuracy of the theoretical model. In particular, the Euler-Bernoulli beam on Winkler foundation elements model the composite square microstructure. The cell wall material, isotropic linear elastic for assumption, has Young's modulus $E_s = 79$ GPa, Poisson's ratio $\nu_s = 0.35$ and thickness $h = 0.1\ell$. In terms of Winkler foundation, $K_w = 10^{-2}E_s$. The numerical analysis involve a 50x50 mm square domain discretized in an increasing number of square cells of gradually smaller length ℓ . As done in [1], the load conditions are the uniaxial compression, uniaxial traction and in-plane shear. Specifically, forces of the same intensity acting at the boundary, unconstrained nodes of the domain simulate the loading states. The corresponding effective stiffness components are derived as the ratio between the average volume strain,

$$\overline{\varepsilon}_{ij} = \frac{1}{V} \int_{V} \varepsilon_{ij} \, dV, \quad i, j = 1, 2,$$
(B.26)

and the applied stress. Referring the interested reader to [1] for a comprehensive description, in the case of forces acting horizontally, (B.24) takes the form

$$\overline{\varepsilon}^{(1)} = \begin{bmatrix} \overline{\varepsilon}_{11}^{(1)} \\ \overline{\varepsilon}_{12}^{(1)} \\ \overline{\varepsilon}_{12}^{(1)} \\ \overline{\varepsilon}_{12}^{(1)} \end{bmatrix} = \begin{bmatrix} C_{11}^* & C_{12}^* & C_{13}^* \\ C_{21}^* & C_{22}^* & C_{23}^* \\ C_{31}^* & C_{32}^* & C_{33}^* \end{bmatrix} \begin{bmatrix} \sigma_{11} \\ 0 \\ 0 \end{bmatrix} = \begin{bmatrix} C_{11}^* \sigma_{11} \\ C_{21}^* \sigma_{11} \\ C_{31}^* \sigma_{11} \end{bmatrix},$$
 (B.27)

been σ_{11} the applied stress, $\bar{\varepsilon}^{(1)}$ the corresponding strain vector,

$$\overline{\varepsilon}_{ij}^{(1)} = \frac{1}{V} \int_{V} \varepsilon_{ij}^{(1)} dV, \quad i, j = 1, 2,$$
 (B.28)

and V is the volume of the domain. Accordingly,

$$C_{11}^* = \frac{\overline{\varepsilon}_{11}^{(1)}}{\sigma_{11}}, \quad C_{21}^* = \frac{\overline{\varepsilon}_{22}^{(1)}}{\sigma_{11}}, \quad C_{31}^* = \frac{\overline{\varepsilon}_{12}^{(1)}}{\sigma_{11}},$$
 (B.29)

Note that the present analysis involves a domain with unitary width, composed by a sequence of discrete beams having the same length ℓ and the same thickness h. Consequently, denoting by s the parametric coordinate along the length of the beam $(0 \le s \le \ell)$

$$\varepsilon_{ij}(s) = \frac{1}{2} \left(\frac{\partial u_i(s)}{\partial x_i} + \frac{\partial u_j(s)}{\partial x_i} \right),$$
 (B.30)

$$\overline{\varepsilon}_{ij}^{(1)} = \frac{\sum_{m=1}^{n_b} \frac{1}{2} \left(\left(u_i(\ell) - u_i(0) \right) \frac{\partial s}{\partial x_j} + \left(u_j(\ell) - u_j(0) \right) \frac{\partial s}{\partial x_i} \right)_m}{n_b \ell}.$$
 (B.31)

being n_b the number of the beams. Furthermore, the classical continuum mechanics provides the Young's modulus, E_1^* , and the related Poisson's ratio ν_{12}^* :

$$E_1^* = \frac{\sigma_{11}}{\overline{\varepsilon}_{11}^{(1)}}, \quad \nu_{12}^* = -\frac{\overline{\varepsilon}_{22}^{(1)}}{\overline{\varepsilon}_{11}^{(1)}}.$$
 (B.32)

Similarly, when the forces act vertically,

$$\overline{\varepsilon}^{(2)} = \begin{bmatrix} \overline{\varepsilon}_{11}^{(2)} \\ \overline{\varepsilon}_{22}^{(2)} \\ \overline{\varepsilon}_{12}^{(2)} \end{bmatrix} = \begin{bmatrix} C_{11}^* & C_{12}^* & C_{13}^* \\ C_{21}^* & C_{22}^* & C_{23}^* \\ C_{31}^* & C_{32}^* & C_{33}^* \end{bmatrix} \begin{bmatrix} 0 \\ \sigma_{22} \\ 0 \end{bmatrix} = \begin{bmatrix} C_{12}^* \sigma_{22} \\ C_{22}^* \sigma_{22} \\ C_{32}^* \sigma_{22} \end{bmatrix},$$
(B.33)

and, consequently,

$$C_{12}^* = \frac{\overline{\varepsilon}_{11}^{(2)}}{\sigma_{22}}, \quad C_{22}^* = \frac{\overline{\varepsilon}_{22}^{(2)}}{\sigma_{22}}, \quad C_{32}^* = \frac{\overline{\varepsilon}_{12}^{(2)}}{\sigma_{22}}.$$
 (B.34)

Also,

$$E_2^* = \frac{\sigma_{22}}{\overline{\varepsilon}_{22}^{(2)}}, \quad \nu_{21}^* = -\frac{\overline{\varepsilon}_{11}^{(2)}}{\overline{\varepsilon}_{22}^{(2)}}.$$
 (B.35)

with σ_{22} the applied stress, $\bar{\varepsilon}^{(2)}$ the corresponding strain vector and $\bar{\varepsilon}_{ij}^{(2)}$ the average volume strain given by (B.26).

Lastly, the shear loading condition provides

$$\overline{\varepsilon}^{(3)} = \begin{bmatrix} \overline{\varepsilon}_{11}^{(3)} \\ \overline{\varepsilon}_{22}^{(3)} \\ \overline{\varepsilon}_{12}^{(3)} \end{bmatrix} = \begin{bmatrix} C_{11}^* & C_{12}^* & C_{13}^* \\ C_{21}^* & C_{22}^* & C_{23}^* \\ C_{31}^* & C_{32}^* & C_{33}^* \end{bmatrix} \begin{bmatrix} 0 \\ 0 \\ \sigma_{12} \end{bmatrix} = \begin{bmatrix} C_{13}^* \sigma_{12} \\ C_{23}^* \sigma_{12} \\ C_{33}^* \sigma_{12} \end{bmatrix},$$
(B.36)

$$C_{13}^* = \frac{\overline{\varepsilon}_{11}^{(3)}}{\sigma_{12}}, \quad C_{23}^* = \frac{\overline{\varepsilon}_{22}^{(3)}}{\sigma_{12}}, \quad C_{33}^* = \frac{\overline{\varepsilon}_{12}^{(3)}}{\sigma_{12}}.$$
 (B.37)

and

$$G^* = \frac{\sigma_{12}}{2\,\overline{\varepsilon}_{12}^{(3)}} \tag{B.38}$$

As before, σ_{12} and $\bar{\varepsilon}^{(3)}$ are, in turn, the applied stress and the corresponding strain vector, while $\bar{\varepsilon}^{(3)}_{ij}$ is the average volume strain defined in (B.26). Tables (B.1) and (B.2) present the outcome of the present study. In Table (B.1),

Tables (B.1) and (B.2) present the outcome of the present study. In Table (B.1), in particular, the comparison involves the theoretical and numerical C_{ij}^* constants. In Table (B.2), the theoretical and numerical elastic moduli. Both Table (B.1) and Table (B.2) show that the analytical quantities are in accordance with the numerical results.

Appendix C. A continuum model for composite cellular material with equilateral triangular microstructure

Appendix C.1. Elastic energy

As in Appendix B, a sequence of Euler-Bernoulli beams on Winkler foundation elements model the triangular microstructure (Fig. (C.4). As Figure (C.4b) shows, the unit cell of the periodic configuration is composed by the central node (0) and the six external nodes (1), (2), (3), (4), (5), (6), linked by the elastic beams (0)-(1), (0)-(2), (0)-(3), (0)-(4), (0)-(5), (0)-(6), represented by the vectors

$$\mathbf{b}_{1} = (\ell, 0), \quad \mathbf{b}_{2} = (\ell/2, \sqrt{3} \ell/2), \quad \mathbf{b}_{3} = (-\ell/2, \sqrt{3} \ell/2),$$

$$\mathbf{b}_{4} = -\mathbf{b}_{1}, \qquad \mathbf{b}_{5} = -\mathbf{b}_{2}, \qquad \mathbf{b}_{6} = -\mathbf{b}_{3}.$$
(C.1)

Table B.1: Square microstructure: comparison between the analytical and numerical approach, C_{ij}^* constants (GPa^{-1})

No. cells	$\ell \; (\mathrm{mm})$	C_{11}^{*}	C_{22}^{*}	C_{33}^{*}	$C_{12}^* = C_{21}^* = C_{13}^* = C_{23}^* = C_{31}^* = C_{32}^*$
10x10	5	0.08	0.10	9.39	0
50x50	1	0.10	0.11	10.70	0
100x100	0.5	0.11	0.11	10.70	0
200x200	0.25	0.11	0.11	10.74	0
250x250	0.2	0.11	0.11	10.79	0
400x400	0.125	0.11	0.11	10.82	0
500x500	0.1	0.11	0.11	10.95	0
Analytical results		0.11	0.11	11.11	0

 ${\bf Table~B.2:}~ \textit{Square microstructure: comparison between the analytical and numerical approach,} \\ elastic~ moduli \\$

No. cells	$\ell \; (\mathrm{mm})$	E_1^* (GPa)	E_2^* (GPa)	ν_{12}^{*}	ν_{21}^*	G^* (GPa)
10x10	5	12.50	10.00	0	0	0.09
50x50	1	9.57	9.18	0	0	0.05
100 x 100	0.5	9.28	9.10	0	0	0.05
200x200	0.25	9.15	9.06	0	0	0.05
250x250	0.2	9.12	9.05	0	0	0.05
400x400	0.125	9.08	9.04	0	0	0.05
500x500	0.1	9.08	9.04	0	0	0.05
Analytical results		9.00	9.00	0	0	0.05

The area of the unit cell is $A_0 = \sqrt{3} \ell^2/2$, with ℓ the length of the beams [9], [4]. As before, the elastic energy of each beam is obtained by superposition principle

$$w^{e} = \frac{1}{2} (\mathbf{u}^{e})^{T} \cdot \mathbf{k}_{b}^{e} \mathbf{u}^{e} + \frac{1}{2} \left(\frac{1}{2} (\boldsymbol{\Delta} \mathbf{u}^{e,a})^{T} \cdot \mathbf{k}_{wf}^{e} \boldsymbol{\Delta} \mathbf{u}^{e,a} \right) + \frac{1}{2} \left(\frac{1}{2} (\boldsymbol{\Delta} \mathbf{u}^{e,b})^{T} \cdot \mathbf{k}_{wf}^{e} \boldsymbol{\Delta} \mathbf{u}^{e,b} \right),$$
(C.2)

with \mathbf{u}^e , $\Delta \mathbf{u}^{e,a}$, $\Delta \mathbf{u}^{e,b}$, \mathbf{k}_b^e , \mathbf{k}_{wf} , in turn, the vector of nodal displacements, the elongation of the two sets of springs and the stiffness matrices previously defined. See Appendix E for further details. The elastic energy of the unit cell, W, derives from that of the six beams it consists of. Note that each beam is shared between two adjacent cells. Consequently, each member contributes only half of its strain energy to the unit cell.

It is not difficult to see that the first node of each beam coincides with the central node (0). So, denoted by \mathbf{u}_0 the displacements of the node (0) and by $\mathbf{\Delta} \mathbf{u}_0^a$, $\mathbf{\Delta} \mathbf{u}_0^b$ the elongation of the springs in (0), follows $\mathbf{u}_i = \mathbf{u}_0$, $\mathbf{\Delta} \mathbf{u}_i^a = \mathbf{\Delta} \mathbf{u}_0^a$ and $\mathbf{\Delta} \mathbf{u}_i^b = \mathbf{\Delta} \mathbf{u}_0^b$.

As done in [7], [1], expressing (C.2) in the global reference, adding up forces at the central node (0) and condensing the corresponding degrees of freedom to take account of the forces balance in (0), leads to

$$W = W(\mathbf{u}_j, \Delta \mathbf{u}_j^a, \Delta \mathbf{u}_j^b), \quad j = 1, 2, 3, 4, 5, 6.$$
 (C.3)

The assumption that in the limit $\ell \to 0$ the discrete variables $(\mathbf{u_j}, \varphi_j)$ can be expressed by

$$\mathbf{u}_j = \hat{\mathbf{u}}_0 + \nabla \hat{\mathbf{u}} \, \mathbf{b}_j, \qquad \varphi_j = \hat{\varphi}_0 + \nabla \hat{\varphi} \, \mathbf{b}_j, \qquad j = 1, 2, 3, 4, 5, 6 \tag{C.4}$$

provides the continuum description of the discrete structure. The terms $\hat{\mathbf{u}}_0$ and $\hat{\varphi}_0$ in (C.4) are the values of $\hat{\mathbf{u}}(\cdot)$ and $\hat{\varphi}(\cdot)$ at the central point of the cell in the continuum description. Substituting (C.4) into (C.3) gives the strain energy of the unit cell as a function of the fields $\hat{\mathbf{u}}$ and $\hat{\varphi}$.

Finally, dividing the expression that turns out from the calculation by the area of the unit cell, A_0 , gives the strain energy density in the continuum approximation w:

$$w = \frac{\sqrt{3} \left(C_{\ell}^{2} \ell^{4} \left(3\varepsilon_{11}^{2} + 4\varepsilon_{12}^{2} + 2\varepsilon_{11}\varepsilon_{22} + 3\varepsilon_{22}^{2} \right) + 48C_{\ell}D_{\ell}\ell^{2} \left(\varepsilon_{11}^{2} + \varepsilon_{22}^{2} + 2\varepsilon_{12}^{2} \right) \right)}{96D_{\ell}\ell^{3} + 8C_{\ell}\ell^{5}} + \frac{6\sqrt{3} \left(D_{\ell}^{2} \left(3\varepsilon_{11}^{2} + 12\varepsilon_{12}^{2} - 6\varepsilon_{11}\varepsilon_{22} + 3\varepsilon_{22}^{2} \right) + D_{\ell} \left(12D_{\ell} + C_{\ell}\ell^{2} \right) \left(\omega - \hat{\varphi} \right)^{2} \right)}{12D_{\ell}\ell^{3} + C_{\ell}\ell^{5}} + \frac{2\sqrt{3} \left(D_{\ell}\ell^{2} \left(3D_{\ell} + C_{\ell}\ell^{2} \right) \left(\hat{\varphi}_{,1}^{2} + \hat{\varphi}_{,2}^{2} \right) \right)}{12D_{\ell}\ell^{3} + C_{\ell}\ell^{5}} + \frac{K_{w} \left(39 \left(59\varepsilon_{11}^{2} + 96\varepsilon_{12}^{2} + 22\varepsilon_{11}\varepsilon_{22} + 59\varepsilon_{22}^{2} \right) + 70\ell^{2} \left(\hat{\varphi}_{,1}^{2} + \hat{\varphi}_{,2}^{2} \right) \right)}{4480\sqrt{3}}$$
(C.5)

been $C_{\ell} = \frac{E_s h}{1 - \nu_s^2}$ and $D_{\ell} = \frac{E_s h^3}{12(1 - \nu_s^2)}$, respectively, the tensile and bending stiffness (per unit width) of the beams, h the thickness, E_s and ν_s the Young's modulus and the Poisson's ratio of the cell walls material, $K_w = k_w \ell$, k_w the Winkler foundation constant per unit width. In particular, the resulting energy density

$$w = w\left(\varepsilon_{\alpha\beta}, (\omega - \hat{\varphi}), \hat{\varphi}_{,\alpha}\right) \tag{C.6}$$

is a function of the infinitesimal strains $\varepsilon_{\alpha\beta} = \frac{1}{2} \left(\hat{u}_{\alpha,\beta} + \hat{u}_{\beta,\alpha} \right)$ and the infinitesimal rotation $\omega = \frac{1}{2} \left(\hat{u}_{1,2} - \hat{u}_{2,1} \right)$ that represent, respectively, the symmetric and skew-symmetric part of $\nabla \hat{\mathbf{u}}$, as in the classical continuum mechanics, and of the microrotation gradients, $\hat{\varphi}_{,\alpha}$.

After rewriting (C.5) in terms of $c \equiv C_{\ell}/\ell = \frac{E_s (h/\ell)}{1-\nu_s^2}$ and $d \equiv D_{\ell}/\ell^3 = \frac{E_s (h/\ell)^3}{12(1-\nu_s^2)}$, it emerges, as before, that the coefficients are independent of ℓ , with the exception of the microrotation gradients that scale with first order in ℓ . Consequently, in the limit $\ell \to 0$ the contribution of the microrotation gradients is missing and the equivalent continuum is non-polar. Accordingly, the strain energy density in the continuum approximation takes the form:

$$w = \frac{\sqrt{3} \left(C_{\ell}^{2} \ell^{4} \left(3\varepsilon_{11}^{2} + 4\varepsilon_{12}^{2} + 2\varepsilon_{11}\varepsilon_{22} + 3\varepsilon_{22}^{2} \right) + 48C_{\ell}D_{\ell}\ell^{2} \left(\varepsilon_{11}^{2} + \varepsilon_{22}^{2} + 2\varepsilon_{12}^{2} \right) \right)}{96D_{\ell}\ell^{3} + 8C_{\ell}\ell^{5}} + \frac{6\sqrt{3} \left(D_{\ell}^{2} \left(3\varepsilon_{11}^{2} + 12\varepsilon_{12}^{2} - 6\varepsilon_{11}\varepsilon_{22} + 3\varepsilon_{22}^{2} \right) + D_{\ell} \left(12D_{\ell} + C_{\ell}\ell^{2} \right) (\omega - \hat{\varphi})^{2} \right)}{12D_{\ell}\ell^{3} + C_{\ell}\ell^{5}} + \frac{K_{w} \left(39 \left(59\varepsilon_{11}^{2} + 96\varepsilon_{12}^{2} + 22\varepsilon_{11}\varepsilon_{22} + 59\varepsilon_{22}^{2} \right) \right)}{4480\sqrt{3}}.$$
(C.7)

Appendix C.2. Constitutive equations

The constitutive equations ensue from (C.7):

$$\sigma_{11} = \sigma_{11}^{sym} = \left(\frac{\sqrt{3} \left(3C_{\ell}\ell^{2} + 12D_{\ell}\right)}{4\ell^{3}} + \frac{767 K_{w}}{2240\sqrt{3}}\right) \varepsilon_{11} + \left(\frac{\sqrt{3} \left(C_{\ell}\ell^{2} - 12D_{\ell}\right)}{4\ell^{3}} + \frac{143 K_{w}}{2240\sqrt{3}}\right) \varepsilon_{22},$$

$$\sigma_{22} = \sigma_{22}^{sym} = \left(\frac{\sqrt{3} \left(3C_{\ell}\ell^{2} + 12D_{\ell}\right)}{4\ell^{3}} + \frac{767 K_{w}}{2240\sqrt{3}}\right) \varepsilon_{22} + \left(\frac{\sqrt{3} \left(C_{\ell}\ell^{2} - 12D_{\ell}\right)}{4\ell^{3}} + \frac{143 K_{w}}{2240\sqrt{3}}\right) \varepsilon_{11},$$

$$\sigma_{12}^{sym} = \sigma_{21}^{sym} = \left(\frac{\sqrt{3} \left(C_{\ell}\ell^{2} + 12D_{\ell}\right)}{2\ell^{3}} + \frac{39 K_{w}}{140\sqrt{3}}\right) \varepsilon_{12}$$

$$\sigma_{12}^{skw} = -\sigma_{21}^{skw} = \frac{12\sqrt{3} D_{\ell}}{\ell^{3}} \left(\omega - \hat{\varphi}\right),$$

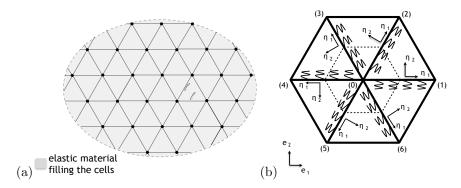
$$\sigma_{12} = \sigma_{12}^{sym} + \sigma_{12}^{skw}, \quad \sigma_{21} = \sigma_{21}^{sym} + \sigma_{21}^{skw}.$$
(C.8)

 $\sigma^{sym}_{\gamma\delta}$ and $\sigma^{skw}_{\gamma\delta}$ are, in turn, the symmetric and skew-symmetric part of the not-symmetric Cauchy-type stress tensor.

Appendix C.3. Elastic constants

Let us consider the stress state $\sigma_{11} \neq 0$, $\sigma_{22} = \sigma_{12} = \sigma_{21} = 0$. From (C.8) and Hooke's law, $\sigma_{11}^{sym} = E_1^* \varepsilon_{11}$, the Young's modulus in the \mathbf{e}_1 direction is:

$$E_1^* = \frac{\sigma_{11}}{\varepsilon_{11}} = \frac{\sqrt{3} \left(13 K_w (1 - \nu_s^2) + 32 E_s \lambda \right) \left(39 K_w (1 - \nu_s^2) + 70 E_s \lambda \left(1 + \lambda^2 \right) \right)}{2(1 - \nu_s^2) \left(767 K_w (1 - \nu_s^2) + 560 E_s \lambda \left(3 + \lambda^2 \right) \right)}, \quad (C.9)$$



 $\textbf{Figure C.4:} \ \ \textit{(a) The equilateral triangular microstructure, (b) The unit cell. }$

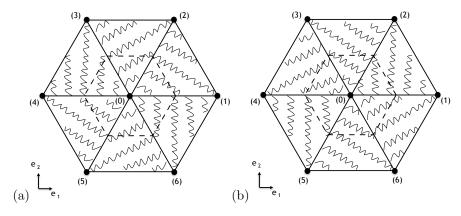


Figure C.5: Equilateral triangular microstructure: (a) Springs a, (b) Springs b.

while the related Poisson's ratio $\nu_{12}^* = -\varepsilon_{22}/\varepsilon_{11}$ is:

$$\nu_{12}^* = \frac{143K_w(1-\nu_s^2) - 560_s(\lambda^2 - 1)}{767K_w(1-\nu_s^2) + 560_s(\lambda^2 + 3)}.$$
 (C.10)

Similarly, the stress state $\sigma_{22} \neq 0$, $\sigma_{11} = \sigma_{12} = \sigma_{21} = 0$ leads to the Young's modulus in the $\mathbf{e_2}$ direction, $E_2^* = E_1^* \equiv E^*$, and to the related Poisson's ratio, $\nu_{21}^* = -\varepsilon_{11}/\varepsilon_{22} = \nu_{12}^* \equiv \nu^*$.

Finally, the stress state $\sigma_{12}^{sym} \neq 0$, $\sigma_{11} = \sigma_{22} = 0$ yields the tangential elastic modulus, $G^* = \sigma_{12}^{sym}/2 \,\varepsilon_{12}$:

$$G^* = \frac{\sqrt{3} \left(39K_w(1 - \nu_s^2) + 70_s \left(\lambda^2 + 1\right)\right)}{280(1 - \nu_s^2)}.$$
 (C.11)

Appendix C.4. Comparison between the analytical and numerical approach

In terms of stress, the compact expression of the constitutive equations derived in Section C.2 is

$$\begin{bmatrix} \varepsilon_{11} \\ \varepsilon_{22} \\ \varepsilon_{12} \end{bmatrix} = \begin{bmatrix} C_{11}^* & C_{12}^* & C_{13}^* \\ C_{21}^* & C_{22}^* & C_{23}^* \\ C_{31}^* & C_{32}^* & C_{33}^* \end{bmatrix} \begin{bmatrix} \sigma_{11}^{sym} \\ \sigma_{22}^{sym} \\ \sigma_{12}^{sym} \end{bmatrix},$$
(C.12)

with

$$C_{11}^* = C_{22}^* = \frac{C_{22} C_{33}}{C_{22}^2 C_{33} - C_{12}^2 C_{33}}, C_{12}^* = C_{21}^* = \frac{C_{12} C_{33}}{C_{22}^2 C_{33} - C_{12}^2 C_{33}},$$

$$C_{33}^* = \frac{C_{22}^2 - C_{12}^2}{C_{22}^2 C_{33} - C_{12}^2 C_{33}}, C_{13}^* = C_{23}^* = C_{31}^* = C_{32}^* = 0. (C.13)$$

and

$$\begin{split} C_{11} &= C_{22} &= \frac{\sqrt{3} \left(3 C_\ell \ell^2 + 12 D_\ell\right)}{4 \, \ell^3} + \frac{767 \, K_w}{2240 \sqrt{3}} = \frac{\sqrt{3} E_s \lambda (3 + \lambda^2)}{4 (1 - \nu_s^2)} + \frac{767 \, K_w}{2240 \sqrt{3}}, \\ C_{12} &= C_{21} &= \frac{\sqrt{3} \left(C_\ell \ell^2 - 12 D_\ell\right)}{4 \, \ell^3} + \frac{143 \, K_w}{2240 \sqrt{3}} = \frac{\sqrt{3} E_s \lambda (3 - \lambda^2)}{4 (1 - \nu_s^2)} + \frac{143 \, K_w}{2240 \sqrt{3}}, \\ C_{33} &= \frac{\sqrt{3} \left(C_\ell \ell^2 + 12 D_\ell\right)}{2 \, \ell^3} + \frac{39 \, K_w}{140 \sqrt{3}} = \frac{\sqrt{3} E_s \lambda^3}{(1 - \nu_s^2)}, \end{split}$$

$$C_{13} = C_{23} = C_{31} = C_{32} = 0.$$
 (C.14)

As in Appendix B, finite element simulations assess the analytical model. Specifically, the Euler-Bernoulli beam on Winkler foundation elements model the composite microstructure. The cell wall material, assumed to be isotropic linear elastic, has Young's modulus $E_s=79$ GPa, Poisson's ratio $\nu_s=0.35$ and thickness $h=0.1\ell$, while $K_w=10^{-2}E_s$. The numerical analysis involve a 75x50 mm rectangular domain discretized in an increasing number of equilateral triangular cells having gradually smaller length ℓ . As in Appendix B, the load conditions are the uniaxial compression, uniaxial traction and in-plane shear. Forces of the same intensity acting at the boundary, unconstrained nodes of the domain simulate the loading states. Again, the corresponding

Table C.3: Equilateral triangular microstructure: comparison between the analytical and numerical approach, C_{ij}^* constants (GPa^{-1})

No. cells	$\ell~(\mathrm{mm})$	C_{11}^{*}	C_{22}^*	C_{12}^*	C_{21}^*	C_{33}^{*}	$C_{13}^* = C_{23}^* = C_{31}^* = C_{32}^*$
15x10	5	6.05	6.08	6.02	6.03	7.50	0
75x50	1	6.13	6.13	6.03	6.03	5.90	0
100 x 100	0.5	6.25	6.23	6.03	6.05	5.90	0
300x200	0.25	6.27	6.29	6.10	6.09	5.10	0
375×250	0.2	6.35	6.34	6.15	6.13	4.80	0
600x400	0.125	6.38	6.39	6.22	6.21	4.60	0
750×500	0.1	6.38	6.39	6.22	6.22	4.60	0
Analytical results		6.43	6.43	6.40	6.40	4.50	0

Table C.4: Equilateral triangular microstructure: comparison between the analytical and numerical approach, elastic moduli

	No. cells	$\ell~(\mathrm{mm})$	E_1^* (GPa)	E_2^* (GPa)	ν_{12}^*	ν_{21}^*	G^* (GPa)
	15x10	5	11.33	11.48	0.42	0.45	4.70
	75x50	1	11.33	11.39	0.41	0.40	4.63
	100 x 100	0.5	11.10	11.08	0.41	0.40	4.63
	300x200	0.25	10.91	10.90	0.32	0.33	4.51
	375x250	0.2	10.70	10.78	0.33	0.33	4.50
	600x400	0.125	10.61	10.50	0.33	0.33	4.22
	750x500	0.1	10.50	10.47	0.33	0.33	4.10
I	Analytical results		10.46	10.46	0.33	0.33	3.94

effective stiffness components are calculated as the ratio between the average volume strain,

$$\overline{\varepsilon}_{ij} = \frac{1}{V} \int_{V} \varepsilon_{ij} \, dV, \quad i, j = 1, 2,$$
 (C.15)

and the applied stress (see Appendix B).

The results of the analysis are presented in Tables (C.3) and (C.4). In Table (C.3) the analytical and numerical values of the C_{ij}^* constants are compared, while Table (C.4) deals with the elastic constants. As it can be seen, the results from the continuum formulation compare reasonably well with the numerical solutions.

Appendix D. The composite cellular material with square microstructure: focus on springs

As Figure (D.6) shows, the elongation of the elastic springs is expressed by - Beam (0)-(1)

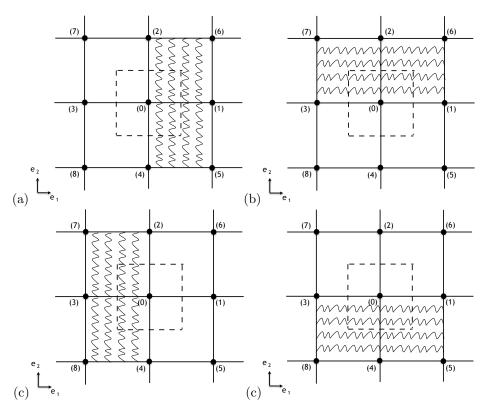


Figure D.6: The unit cell with focus on springs in the square microstructure. (a) Beam (0)-(1), (b) Beam (0)-(2), (c) Beam (0)-(3), (d) Beam (0)-(4).

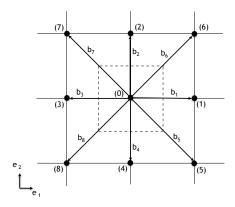


Figure D.7: The \mathbf{b}_i vectors in the square microstructure.

In the discrete system

$$\mathbf{\Delta} \mathbf{u}^{1,a} = \begin{bmatrix} \mathbf{u}_0 - \mathbf{u}_4 \\ \varphi_0 - \varphi_4 \\ \mathbf{u}_1 - \mathbf{u}_5 \\ \varphi_1 - \varphi_5 \end{bmatrix}, \quad \mathbf{\Delta} \mathbf{u}^{1,b} = \begin{bmatrix} \mathbf{u}_0 - \mathbf{u}_2 \\ \varphi_0 - \varphi_2 \\ \mathbf{u}_1 - \mathbf{u}_6 \\ \varphi_1 - \varphi_6 \end{bmatrix}, \tag{D.1}$$

while in the continuum description

$$\mathbf{u}_0 = \hat{\mathbf{u}}, \quad \varphi_0 = \hat{\varphi}, \tag{D.2}$$

$$\mathbf{u}_i = \hat{\mathbf{u}} + \nabla \hat{\mathbf{u}} \,\mathbf{b}_i + \frac{1}{2} (\nabla^2 \hat{\mathbf{u}} \,\mathbf{b}_i^2), \tag{D.3}$$

$$\varphi_i = \hat{\varphi} + \nabla \hat{\varphi} \, \mathbf{b}_i + \frac{1}{2} (\nabla^2 \hat{\varphi} \, \mathbf{b}_i^2), \quad i = 1, 2, 4, 5, 6.$$
 (D.4)

Substituting (D.2)-(D.10) into (D.1) leads to

$$\boldsymbol{\Delta} \mathbf{u}^{1,a} = \begin{bmatrix} -\nabla \hat{\mathbf{u}} \mathbf{b}_4 - (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_4^2)/2 \\ -\nabla \hat{\varphi} \mathbf{b}_4 - (\nabla^2 \hat{\varphi} \mathbf{b}_4^2)/2 \\ \nabla \hat{\mathbf{u}} \mathbf{b}_1 + (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_1^2)/2 - \nabla \hat{\mathbf{u}} \mathbf{b}_5 - (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_5^2)/2 \\ \nabla \hat{\varphi} \mathbf{b}_1 + (\nabla^2 \hat{\varphi} \mathbf{b}_1^2)/2 - \nabla \hat{\varphi} \mathbf{b}_5 - (\nabla^2 \hat{\varphi} \mathbf{b}_5^2)/2 \end{bmatrix},$$
(D.5)

$$\boldsymbol{\Delta} \mathbf{u}^{1,b} = \begin{bmatrix} -\nabla \hat{\mathbf{u}} \mathbf{b}_2 - (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_2^2)/2 \\ -\nabla \hat{\varphi} \mathbf{b}_2 - (\nabla^2 \hat{\varphi} \mathbf{b}_2^2)/2 \\ \nabla \hat{\mathbf{u}} \mathbf{b}_1 + (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_1^2)/2 - \nabla \hat{\mathbf{u}} \mathbf{b}_6 - (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_6^2)/2 \\ \nabla \hat{\varphi} \mathbf{b}_1 + (\nabla^2 \hat{\varphi} \mathbf{b}_1^2)/2 - \nabla \hat{\varphi} \mathbf{b}_6 - (\nabla^2 \hat{\varphi} \mathbf{b}_6^2)/2 \end{bmatrix}.$$
(D.6)

Similarly, for the beams (0)-(2), (0)-(3), (0)-(4):

- Beam (0)-(j)

Discrete system

$$\mathbf{\Delta} \mathbf{u}^{j,a} = \begin{bmatrix} \mathbf{u}_0 - \mathbf{u}_k \\ \varphi_0 - \varphi_k \\ \mathbf{u}_2 - \mathbf{u}_l \\ \varphi_2 - \varphi_l \end{bmatrix}, \quad \mathbf{\Delta} \mathbf{u}^{j,b} = \begin{bmatrix} \mathbf{u}_0 - \mathbf{u}_m \\ \varphi_0 - \varphi_m \\ \mathbf{u}_2 - \mathbf{u}_n \\ \varphi_2 - \varphi_n \end{bmatrix}. \tag{D.7}$$

Continuum description

$$\mathbf{u}_0 = \hat{\mathbf{u}}, \quad \varphi_0 = \hat{\varphi}, \tag{D.8}$$

$$\mathbf{u}_i = \hat{\mathbf{u}} + \nabla \hat{\mathbf{u}} \, \mathbf{b}_i + \frac{1}{2} (\nabla^2 \hat{\mathbf{u}} \, \mathbf{b}_i^2), \tag{D.9}$$

$$\varphi_i = \hat{\varphi} + \nabla \hat{\varphi} \, \mathbf{b}_i + \frac{1}{2} (\nabla^2 \hat{\varphi} \, \mathbf{b}_i^2), \quad i = j, k, l, m, n$$
 (D.10)

and

$$\boldsymbol{\Delta} \mathbf{u}^{j,a} = \begin{bmatrix} -\nabla \hat{\mathbf{u}} \mathbf{b}_k - (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_k^2)/2 \\ -\nabla \hat{\varphi} \mathbf{b}_k - (\nabla^2 \hat{\varphi} \mathbf{b}_k^2)/2 \\ \nabla \hat{\mathbf{u}} \mathbf{b}_j + (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_j^2)/2 - \nabla \hat{\mathbf{u}} \mathbf{b}_l - (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_l^2)/2 \\ \nabla \hat{\varphi} \mathbf{b}_j + (\nabla^2 \hat{\varphi} \mathbf{b}_j^2)/2 - \nabla \hat{\varphi} \mathbf{b}_l - (\nabla^2 \hat{\varphi} \mathbf{b}_l^2)/2 \end{bmatrix},$$
(D.11)

$$\mathbf{\Delta} \mathbf{u}^{j,b} = \begin{bmatrix} -\nabla \hat{\mathbf{u}} \mathbf{b}_m - (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_m^2)/2 \\ -\nabla \hat{\varphi} \mathbf{b}_m - (\nabla^2 \hat{\varphi} \mathbf{b}_m^2)/2 \\ \nabla \hat{\mathbf{u}} \mathbf{b}_j + (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_j^2)/2 - \nabla \hat{\mathbf{u}} \mathbf{b}_n - (\nabla^2 \hat{\mathbf{u}} \mathbf{b}_n^2)/2 \\ \nabla \hat{\varphi} \mathbf{b}_j + (\nabla^2 \hat{\varphi} \mathbf{b}_j^2)/2 - \nabla \hat{\varphi} \mathbf{b}_n - (\nabla^2 \hat{\varphi} \mathbf{b}_n^2)/2 \end{bmatrix}.$$
(D.12)

In particular,

Beam (0)-(2): j = 2, k = 1, l = 6, m = 3, n = 7,

Beam (0)-(3): j = 3, k = 2, l = 7, m = 4, n = 8,

Beam (0)-(4): j = 4, k = 3, l = 8, m = 1, n = 5.

Finally, the vectors \mathbf{b}_i (Fig. (D.7)) are

$$\mathbf{b}_{1} = (\ell, 0), \qquad \mathbf{b}_{2} = (0, \ell), \qquad \mathbf{b}_{3} = (-\ell, 0), \qquad \mathbf{b}_{4} = (0, -\ell),
\mathbf{b}_{5} = (\ell, -\ell), \qquad \mathbf{b}_{6} = (\ell, \ell), \qquad \mathbf{b}_{7} = (-\ell, \ell), \qquad \mathbf{b}_{8} = (-\ell, -\ell).$$
(D.13)

Appendix E. Composite cellular material with equilateral triangular microstructure: focus on springs

In the case of equilateral triangular microstructure, the elongation of the springs takes the form (Fig. (E.8), (E.9))

- Beam (0)-(1)

Discrete system

$$\mathbf{\Delta} \mathbf{u}_{1}^{a} = \begin{bmatrix} \mathbf{u}_{1} - \mathbf{u}_{6} \\ \varphi_{1} - \varphi_{6} \end{bmatrix}, \quad \mathbf{\Delta} \mathbf{u}_{1}^{b} = \begin{bmatrix} \mathbf{u}_{1} - \mathbf{u}_{2} \\ \varphi_{1} - \varphi_{2} \end{bmatrix}. \tag{E.1}$$

In the continuum description,

$$\mathbf{u}_i = \hat{\mathbf{u}} + \nabla \hat{\mathbf{u}} \, \mathbf{b}_i, \quad \varphi_i = \hat{\varphi} + \nabla \hat{\varphi} \, \mathbf{b}_i, \quad i = 1, 6, 2$$
 (E.2)

that, substituted in (E.1), lead to

$$\mathbf{\Delta} \mathbf{u}_{1}^{a} = \begin{bmatrix} \nabla \hat{\mathbf{u}} \mathbf{b}_{1} - \nabla \hat{\mathbf{u}} \mathbf{b}_{6} \\ \nabla \hat{\varphi} \mathbf{b}_{1} - \nabla \hat{\varphi} \mathbf{b}_{6} \end{bmatrix}, \quad \mathbf{\Delta} \mathbf{u}_{1}^{b} = \begin{bmatrix} \nabla \hat{\mathbf{u}} \mathbf{b}_{1} - \nabla \hat{\mathbf{u}} \mathbf{b}_{2} \\ \nabla \hat{\varphi} \mathbf{b}_{1} - \nabla \hat{\varphi} \mathbf{b}_{2} \end{bmatrix}.$$
 (E.3)

For the other beams, similar calculations provide

- Beam (0)-(j)

Discrete system

$$\mathbf{\Delta} \mathbf{u}_{j}^{a} = \begin{bmatrix} \mathbf{u}_{j} - \mathbf{u}_{k} \\ \varphi_{j} - \varphi_{k} \end{bmatrix}, \quad \mathbf{\Delta} \mathbf{u}_{j}^{b} = \begin{bmatrix} \mathbf{u}_{j} - \mathbf{u}_{l} \\ \varphi_{j} - \varphi_{l} \end{bmatrix}. \tag{E.4}$$

Continuum description

$$\mathbf{u}_i = \hat{\mathbf{u}} + \nabla \hat{\mathbf{u}} \, \mathbf{b}_i, \quad \varphi_i = \hat{\varphi} + \nabla \hat{\varphi} \, \mathbf{b}_i, \quad i = j, k, l$$
 (E.5)

and

$$\mathbf{\Delta} \mathbf{u}_{j}^{a} = \begin{bmatrix} \nabla \hat{\mathbf{u}} \mathbf{b}_{j} - \nabla \hat{\mathbf{u}} \mathbf{b}_{k} \\ \nabla \hat{\varphi} \mathbf{b}_{j} - \nabla \hat{\varphi} \mathbf{b}_{k} \end{bmatrix}, \quad \mathbf{\Delta} \mathbf{u}_{j}^{b} = \begin{bmatrix} \nabla \hat{\mathbf{u}} \mathbf{b}_{j} - \nabla \hat{\mathbf{u}} \mathbf{b}_{l} \\ \nabla \hat{\varphi} \mathbf{b}_{j} - \nabla \hat{\varphi} \mathbf{b}_{l} \end{bmatrix}, \quad (E.6)$$

with

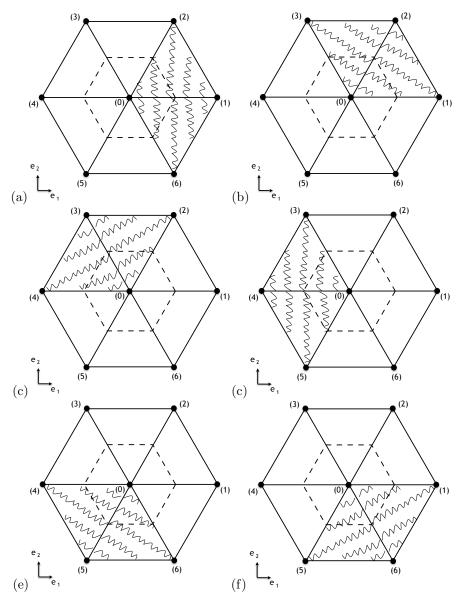


Figure E.8: The unit cell with focus on springs in the equilateral triangular microstructure. (a) Beam (0)-(1), (b) Beam (0)-(2), (c) Beam (0)-(3), (d) Beam (0)-(4), (e) Beam (0)-(5), (f) Beam (0)-(6).

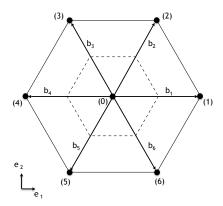


Figure E.9: The \mathbf{b}_i vectors in the equilateral triangular microstructure.

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Beam (0)-(2): j=2, k=1, l=3,
Beam (0)-(3): j=3, k=2, l=4,
Beam (0)-(4): j=4, k=3, l=5,
Beam (0)-(5): j=5, k=4, l=6,
Beam (0)-(6): j=6, k=5, l=1.
```

Finally, as stated, note that each beam is shared between two adjacent beams. So, each member contributes only half of its strain energy to the representative cell.

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